

MAY, 1940

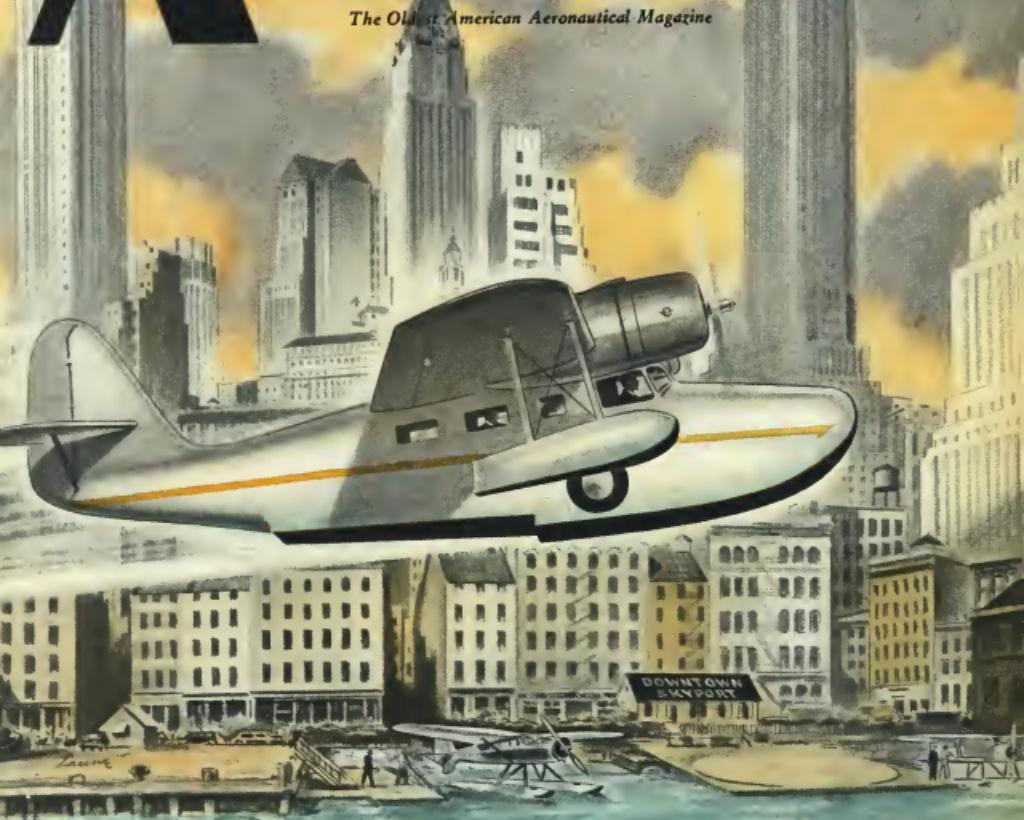
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In This Issue
SEA PLANE FLYING
HITS NEW HIGH

AVIATION

The Oldest American Aeronautical Magazine



POWER FOR PRIVATE FLYERS

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PROFESSOR WING'S PILOT PUZZLERS



QUESTION

1. What are the natural calling and writing frequencies for all human speech?
2. What precautions should be taken to avoid speech distortion resulting in retelling?
3. What is a Synthesis lesson?
4. From whom may references be obtained regarding laws, regulations and the operations of aircraft manufacturers?
5. Approximate what additional power may be developed if 100 octane fuel is used in place of 87 octane?

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AVIATION

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NATIONAL AIR CARNIVAL

BIRMINGHAM, June 1st and 2nd



THE 1993 PREDICTION is the A1 scenario, where greenhouse-gas emissions continue to increase from 1990 levels.

THE BUSINESS OF THE CROWN
of some 1944 million dollars
expenses to the National Air
Council. This would bring the
total since June 1st and 1st, 1941,



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Florida Balsam name given
to tree in the Sierra Madre
Totonaca = a Bell flower
40 other plants names
from New England & elsewhere
= California Names
4-60 18 8.1 18 8.0 8.1
4-60 18 7.3 18 8.0 8.1
4-60 18 5.2 18 8.0 8.1

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D O U G L A S

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AVIATION

May 1948

6



THE STARS OF THE SKYWAYS

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AVIATION
May, 1948
15



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3135	Beater arm washer ret.
3140	Crankshaft
3240	Cyl. head shank ring
3250	Valve washer retainer
34348	Grindskoff
4613	Cam lifter drive shaft
4615	Governor drive shaft
4615	Push rod drive shaft
4615	Crankshaft gear
4615	Cam end cap
2940	Cam end cap
2940	Cam end races
3254	Beater sleeve



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AVIATION
May 1940
5



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AVIATION
May 1941
18

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AVIATION

NOV. 1940

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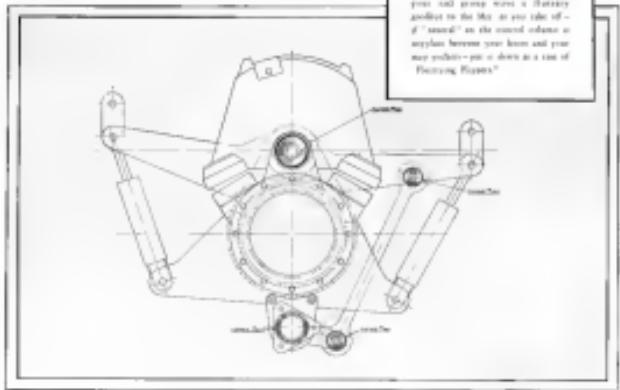


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AIRCRAFT
Sept. 1948
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A PAYLOAD STAR and a Pilot's Airplane, Too!

The new Lodestar removes star billing with operators who use this 14-passenger Lockheed on regular schedules. Yet in the day-in-day-out routine of steady operation it is delivering the airline job for which it was designed, carrying large payloads at speeds that lower ton-mile and seat-mile costs.

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these small advantages makes the difference between just ordinary airplane and hard-hands.

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Model for Model

**LOCKHEED'S carry greater pay loads
at higher speeds . . . at lower costs!**



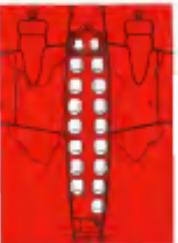
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Continental goes nonstop smooth on the "Ring of the Gila and Desert" (from El Paso to Phoenix, Tucson, Denver, Colorado Springs, Pueblo, Santa Fe, Albuquerque and El Paso) cover those same routes in four hours nonstop via Gila and Desert Air Line Lockheed.

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for your great service records...your new Douglas DC-3 Airliners...and your further excellent judgment in specifying, as usual . . .

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Spinlessly strong seven cabin, and eight cabin, Pennsylvania Central runs the calendar of aviation for uninterrupted record of carrying 100,000 passengers in 12 consecutive years in their wing-to-wing to passenger or personnel. Additional new Douglas DC-3 will presently augment their great new Capital Fleet. Chicago & Southern's epic struggle from obscurity

to an honored place in the sun is aptly signified by its new fleet of Douglas DC-3s, calculated to begin service about May 1st, "The Valley Liquid Route."

Each P-2A and C-45s are long time users of Pioneer Instruments. Here their choice of three trusted flight computers for their seven and four cabin aircrafts the years of service which they have found in Pioneer

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Established 1878
THE OLDEST AMERICAN
AERONAUTICAL MAGAZINE

MAY 1940
Vol. 27, No. 5

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AVIATION IN HIGHLIGHTS OF 1939: TRADE IN PIONEER INSTRUMENTS AND IN INDUSTRIAL AIRS. SOURCE



Navy's New Flying Headquarters

History was made when the XPM-1 first took to the water—and the air. Here is the trip that began from scratch that no ship—or ship that is available! A variable sea, giving special advantages with complete flying accommodations for the crew, this newest Marine development for the Navy makes sustained operations away from a fixed base a simple task.

THE GLENN L. MARTIN COMPANY, BALTIMORE, MARYLAND, U. S. A.

RODNEY L. MICHENER, AIRCRAFT ENGINEER
MAINTENANCE



Flashes

Picked Up Along Editorial Airways

BACK TO THE DARK AGES?

WITH NO MORE WARNING than was provided in Budget's most recent "billboards," the White House issued an order last month that shocked the industry throughout its length and breadth, though strong protests from aviation people in Washington and from State Department Congressmen just joined with their Senate colleagues in a unanimous resolution of protest. On the face of it, the order was simply a part of Rearmament Plus IV and recommended changes CAA to C.A.B. (Civil Aeronautics Board) and abolition of the Safety Board. But the part that first raised the question of bankruptcy, personnel, and other consequences was the order that the Secretary of Commerce be the Secretary of Commerce. Opponents of the plan remembered that only days of the old Bureau of Air Commerce and felt that the new set up would destroy the independence of the Authority which was originally designed in an amateur and which was taken over from the Civil Aeronautics Act at the insistence of the President himself.

Just why the President has reversed his stand on the independence of the CAA, no one seems to have any idea. One of the Senate's Mr. McGovern, former chairman of the White House during the framing of the bill to be properly impressed with the desirability of independence for the new federal body. The Senator from New York has organized a coalition against and has called for a resolution against the adoption of the order.

It is too early to make a complete appraisal of this move, which comes as a surprise even to those members of the Authority, native to the White House. It may be interpreted wholly as the result of the recommendations of the Brewster Committee, it is ridiculous that aviation should be given a place in the Transportation Department or government interpretation, particularly when the requirement may impair the operation of a successful existing agency. From the standpoint of the Administration, it would appear to be exceedingly wise to take steps at this time which would bring the Department of Commerce into the safety function of the Authority. Such action in the light of the brilliant airline safety record, might easily start a storm of

public protest that would make the air transport corporation rather look like a bad investment.



Research Leaders: Dr. Joseph S. Ames, retired (left); Dr. Vernon E. Bush, present chairman; and Dr. George W. Lewis, director of Research, later became president of Watson in the Twenty-one years of N.R.C. program.

PENNSYLVANIA-CENTRAL AIRLINES CORPORATION

MONROVIA COUNTY AIRPORT

ATLANTIC CITY, NEW JERSEY

March 25, 1940

THE B. G. CORPORATION,
136 West 52nd Street,
New York, N. Y.

Gentlemen:

You will probably be interested to know that we are standardizing on the use of B. G. #417-S Spark Plugs in our Pratt & Whitney Wasp 1100-H Engines. After service testing these spark plugs for approximately one year, we are convinced that they are very well suited to our operation. The fact that we average a take-off approximately every 40 minutes brings about a very severe operating condition.

Very truly yours,

PENNSYLVANIA-CENTRAL
Airlines Corporation
Arthur Morris
Arthur Morris,
Dept. of Maintenance &
Engineering.



WMAA



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136 WEST 52nd STREET, NEW YORK, NEW YORK



old Bureau of Air Commerce of the middle decades

► TWENTY-FIFTH BIRTHDAY'S are rare in an industry as young as aviation, yet the past decade marked a quarter century point for the National Advisory Committee for Aeronautics. Since its establishment by President Wilson in 1915, the NACA has given to the world the results of a government research program which ranks as a foremost place among its counterparts in the other great nations of the world. The going hasn't always been easy. There have been times when progressions were hampered by those who believed that the industry was too young for the NACA, naysayers holding more than the nose of a breed of reading. There have been misunderstandings and attacks from those incapable of appreciating the morality at long range research planning. But the NACA has always come through. The new flight research center has provided a new appreciation of the need for fundamental scientific information in aviation. It has revealed to those less fortunate, the vast research horizons of the institution, research which such individuals are created without waiting for popular approval.

In a few months the new Ames Laboratories in Sunnyvale, Calif. will be in operation, supplementing the present facilities at Langley Field, Va. Later a new engine laboratory will be added. A new program of coordination will be added to the NACA with that of industrial and educational laboratories in other industries.

Since the NACA has much of which to be proud on its twenty-five with bunting. And the nation has an added sense of security in the knowledge that the quality of our research is second to none in the world.

► WE HAVE EATEN DUNNERS GALORE and listened to speeches

of the world's greatest collections of rare books, some printed and printed has been assembled from and is available to specific orders and researchers. Number of the various test flights in the Maggs collection which includes books from 1659 through 1929, and covers especially the aeronautical industry. Over 1100 books from the Maggs collection, plus 200 more added, are available.

► NEW FEATURES beginning in this issue include a monthly column of advice to private pilots by Jerry Laddow, of Aeroplane Underwriters, and new letters are always well received. Address the editor, and a new column printed on the private pilot side of the picture by a well-known member of this group who prefers to remain anonymous. A monthly financial feature by Edging Abbott, including Bureau's aviation index published by special permission, also begins in this issue.

IT PAYS TO FLY



"Wings like hers flying high without a pressure cable."

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CESSNA SAYS:

**"Viceless landing
characteristics!"** "matchless ground control,
while soft oil-and-air type,
extra-long shock struts cushion the roughest fields."



THE astute engineers of the designer and builders for this brilliant Cessna 170, are evident in the above remarks on its performance, quoted from Cessna's description:

The Bendix Pneumatic Shock Strut, as largely responsible for these "viceless landing characteristics," being this highly desirable type of ground maneuverability in air transport and military aircraft with equal facility.

A very large percentage of such airplanes, which are now discussed because of outstanding performance, are painstakingly engineered to land, taxi and take off smoothly on Bendix Pneumatic Shock Struts. Because landing-gear data and the specialized engineering experience to make best use of this data, are at the free disposal of every aircraft designer,

**BENDIX PRODUCTS DIVISION
OF BENDIX AVIATION CORPORATION**

South Bend, Indiana

WILLIAMS, WHEEL, GEAR, PNEUMATIC, SHOCK STRUT, TAXI, VEHICLE, TIRE, ETC.

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SideSlips

BY
ROBERT OSBORN

■ ACCORDING to the New York Herald Tribune the Safety Board of the Civil Aviation Authority has reported that pilots with less than 200 hours of flying time were responsible for 47% of the non-air-line accidents investigated. They recommended that the pilots should be required as a minimum to have 200 hours, and suggested safety for the pilot's certificate when in doubt.

This is certainly good advice but we do hope the CAA doesn't start requiring a pilot to display his license and photograph in the airplane, as it was recently proposed of a transoceanic drive. Every such photograph is sure to be a hit with the tax driver back the Peoria, Illinois, Number One, and we'd note a similar requirement for an airplane pilot would have the same effect—slowing passenger traffic to indifference, wasting very much gasoline.

■ THE FARNERS are making a big fuss over the fact that an eighty pound soldier, living in Russia, has just obtained a pilot's license. Shucks, it has been well known for twenty years in



the aircraft industry that soldiers must have had to use for pilot, crew, and passengers in obtaining the advanced performance of almost all airplanes.

■ IN the last-mentioned Russo-Finnish War we're glad that the first practical use of dropping soldiers by parachute didn't work out as well. Reports stand

that the soldiers were easily picked off by the general troops they were supposed to command. We've never supposed this site of a parachute jump all by itself, without having to dash and try to maintain a working gun at the same time. Even if they got away to dropping as many of a combat unit as possible, the cost of a "whippet tank" we wouldn't like to.

■ THE ARMY'S announcement of the new big bomber being built by the Douglas Company is certainly interesting—seventy tons, two hundred and ten feet span, sixteen tons of armament, three thousand miles, and more than fifty percent bigger than the Boeing B-17.

■ B. WILHELM, one of the renowned engineers of the Army and Douglas, took into account the fact that any airplane that one should be designed to withstand earthquake shocks as well as air and landing loads?

■ AVERAGE of 211 feet span—weight bearing at least based on the Douglas drawings as nearly 211 feet. We've never put down an aeronautical engineer who could never putting down such an assumption, so never have reported this to the war department. So we have a bunch of the drawings, and the drawings is 211-023 feet or some similar figure.

■ THE NAVY is now considering the construction of a double aircraft carrier for use in coastal patrol. This dirigible is to be 1000 feet long, plus 1000 feet for the speed of take-off and landing, according to newspaper description, would cause us to build itself for direct attack as an enemy base. It would carry aircraft which would

either be launched for making the attack as an enemy base or for the parcelling of our own coast line.

■ TAN all sounds practical enough except for one thing—the safety of passing the Adirondack, and low flying large, slow, and with the engine off. And we side low enough at stations around a large opening in the bottom of the dirigible. We've seen too many officers knocked flat by their own rounds while standing still on dry ground. Of course they might wear parachutes and reliable seats, in case of course, but we doubt that the extra equipment would go very well, naturally, with loaded bats and gold brooches.

■ B. WILHELM the great genius of foreign and domestic safety, the difficult of obtaining materials, the turnover in untrained engineers, and the necessary lack of funds, and the lack of industrial preparedness, we are sure that US airplane manufacturing executives have plenty of headaches these days. Accordingly we'd like to pass along a helpful bit to Ed Neumann composed by Ed Neumann:

"When in trouble,
When in doubt,
Run in circles,
Holler and shout."



■ Write a biographical template just fitting under my way we're imagined. Do the instant tax spots which destroyed all telegraph and radio service, including the radio antennae of the airbase, hasn't been blamed on either political party by the other.



TAKE TO THE WATER

By Carl Norcross
Assistant Editor

Operators are missing a bet if they fail to follow crowds to the waterfronts, where substantial profits may be had from a seaplane base.

PUL REVERE'S old slogan of, "One of by land, and two if by sea," might well apply to the operator who fails to take a look at the present flying base. As flying on floats becomes more popular every year, operators who are missing their bases to the water fronts are missing a very practical harvest. Seaplane operation is striking a responsive chord with the American public, which seems ready and willing to pay hands for the fun of

flying on the water.

The resulting manner should be the best in history for seaplane operators. The CAA has just passed the direction of CAAV, Major A. B. Macmillan, that joint CAA-HVA seaplane base program has added since 300 boats at strategic spots throughout the country and there will be more soon. This gives a seaplane pilot something that he has always梦寐以求 every way to get himself and his passengers safely,



A seaplane base in Port Chester, N. Y., where Long Island Sound offers miles of waterfront for seaplane pilots.

and a way is refined at speedily designed docks where wings will not be damaged against high pilings or other obstructions. In short, the most airplane bases, for more places have as yet.

Seaplane operators often, the float base operator, may not know where the crowds are. No one needs to be told where the crowds are all summer long when flying business is best. There is hardly a lake or river in America that is not lined with summer resorts. Along, away at the water's edge, with especially along the East Coast, with hundreds of miles of inland water ways, people by the thousands swarm in from the large cities. And they all have money in their pockets.

An experienced airplane operator who has had bases in half-a-dozen kinds of places, with both wheels and floats, came up for recommendations the other day.

"The ideal place for a float base operator," he said, "is one where there is a crowd of people. There must be a stable population from whom we'll get students and charter cargo, as well as sight-seers. Then there must be a transient population that will keep giving us a steady source of day visitors. The place should be easily located so that UV get as much free advertising as possible—or that the crowds will use as taking off and landing many times a day. When you add these things all together, a seaplane base at a summer resort is the best bet."

Operators who are forced off "dry" surfaces by the weather should consider moving to a water base. Here is a God-given resource which often stretches for miles. Perhaps the CAA



Rescuing Capt. Bob Fopp's CAA Fairchild at Jacksonville, Fla., because his base leaves a 100-foot which gives easy access to downed craft for flotation purposes.



One advantage of seaplane operators is that single plane and float are sufficient. Every lake and river where seaplane pilots are a potential source of seaplane business.





has already provided the landing float. For a few hundred dollars a crop can be built and an agribusiness operator can construct a small storage facility and a float dock for landing his ship over the water. Many seaplanes are built in the water all summer and no longer is needed.

The country has many numbers of airplane operators who lease the day they left a few days ago for the encircling barriers of a lake or river. Out in Seattle there are the Washington Aircraft and Transport organization, and Kestrel Flying Service, who have

Downy Biplane Deployment on the water near Hotel.



Glossy Clock has his seaplane base right in the heart of Seattle. Mr. W. G. and plane who has his plane here can't be few minutes with their boats or planes. Every flight his skipper makes is an advertisement for his business.

Plane, typical of the new interest in seaplanes flying in the New York City area are these three houses at Ridgewood Park, N. Y. The houses are built on stilts above three 300 square acre lakes. Many miles here closer water open they could be used. (Aerial photo by R. W. Morrison)



good sized hangars on Lake Union and over fifteen airports between them. Kestrel has twenty CAA certified seaplane stations in his regular work. Other Washington boat operators are the Olympia Flying Service, part of the Olympia Flying and Helicopter & Marine of Tacoma. In Portland, Ore. Art Deitrich, who is a CAA distributor, has been pushing seaplane flying for some time.

Several operators have joined the lake region of Michigan, Wisconsin and Minnesota as ideal places for seaplane operations. At Milwaukee the Lakefront Club has a dock and its boat right in the city. Losers can practically step from their offices or houses right up to the boat. Lucy has Cots, Lounges and Fireplaces of his own, and many planes in this area come to him in the spring to have which renovated and float put on them.

In Milwaukee, Irving Windham who operates out of the Kestrel airport that has a summer base at nearby Anoka Lake where he has a ready-made crowd waiting for him. He operates several ships, including a Cessna on floats. If his passengers get tired of flying at home, he can take them to the lake country with no name Milwaukee as a few hours.

Charles L. Davis of Eau Claire, operating Seaplane Sales, Inc., does maintenance work and logging with these Cots. Business is good, he tells us. Milwaukee has over 40 seaplane bases, due to a large measure to the active work of State Director Floyd Koenig.

In Wisconsin, Louis J. Arrellene, Seaplane has a base on the Mississippi river. The operator there has a dock, a marine railway and a hangar recently constructed. On Medina Lake, some 30 miles east of San Antonio, Texas, a new amphitheater has been

(Turn to page 99)



Boatmen and fisherman will rent your seaplane if you give them a chance.



A Biplane flying low used for one of Bob Lewis's Stunts at Seacrest. CAA will provide complete plans for dollars this sum, as well as designs for floats and stores.



Sea to bottom. 1 A sea-weathered biplane used with a Blaauw at Seacrest. 2 W. P. Laramore's seaplane flying at Crane Lake, Minnesota. 3 Passengers are used to travel in the Fox River Seaplane Fleet, Fox Lake, Illinois. 4 Mr. Koenig on a small 4-wheel, landing skid, later City Airlines, Seacrest.



DON'T GIVE UP THE SHIP!

To the 10,000 Civilian Pilot Training Students we say, "Keep flying this summer".

LIFE begins at 40 . . . hours! The real fun of flying is about to commence for the 10,000 new Civilian Pilot Training students. After the first few days past school, you are about to enjoy profitable flying dividends on your learning investment.

There has been plenty of fun in the first 15 or 40 hours. We don't need to tell you that. You will get a kick out of needing that first tank of gas, and then getting the drop tank off your first solo. You'll never forget that! There was real satisfaction on the rest of your training, when step by step, you mastered smooth take-offs and landings, precision turns and when you finally flew with the easy confidence that made you part of the machine.

There is still more to come. But it was nothing compared with the assignments you will get out of being on your own. Up to now you've been



Cross-country flying with your friends will keep you from idleness and aviation experience the maximum.

We're a team here, running "round and round the ring, going through your paces under the eye of your instructor. That training had to come first, of course. Now you are sure to be on your own and you can do a little more flying, with a few diversions. You'll be the boss.

Many of you live in the same area where you've been getting your instruction. You will want to keep flying now from your own instructor. If you have a summer job you can still find plenty of time to fly during the long evenings and on weekends.

Above half of you are at college

away from home and if you fly then chances you will need to locate a new operator who needs experience. It is no coincidence that we say, "Don't give up the ship".

After you go home in June you will probably go out to the airport near where you live and perhaps things won't seem quite the same. There may be some strange faces, and you may not know the airport manager or the other operators.

But don't let these things stop you from flying. At all airports, changes quickly between friends. In place

of flying you have a friend that will soon take you out of the crowd. A few flights will make you feel at home again.

If the make of airplanes and their pilot hours is different from the kind in which you learned, a few trips around the field with the operator will make you familiar with any differences. Most operators will not charge you extra fuel for these first flights. You may have learned to fly in a tandem ship, for example, and if the ones you will fly in this summer are not side-by-side planes, a short

time in the air will make you feel at home again. CPT instructors are friendly people and you can easily differentiate in various flight planes without any trouble.

Of course if you want to fly a larger ship, in the class heavier than the light plane, you will need additional hours of dual time. You will enjoy every minute of it. Please do not let any of these factors deter you from getting out and continuing your flight training.

Summer flying, you will find, is a lot more pleasant than winter flying. The weather will be warm and balmy. Birds will be green, covered, and there will be no frosty winds. You will enjoy every minute of it. Please do not let any of these factors deter you from getting out and continuing your flight training.

If you have been an aviator for several years, as is probably the case, you have spent plenty of time in performing other jobs—such as an architect and go around off across the field. Above all, run around an airport, the place is most idealized. This summer the crowds lining the field will be watching you in the center of attention.

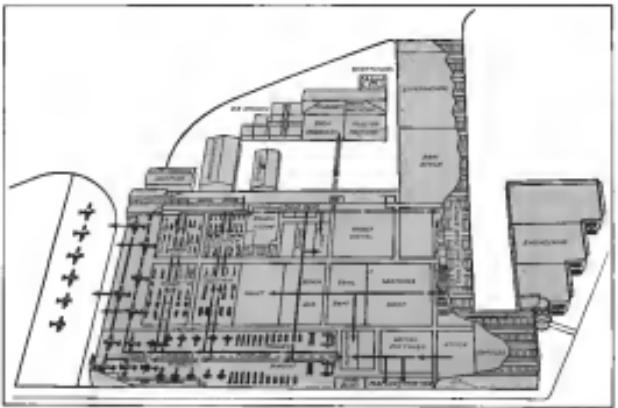
One of the big thrills this summer

(Turn to page 427)

The country is filled with pleasant places for you to visit as you summer flight.

Photo by G. L. French





STREAMLINED AIRCRAFT PRODUCTION

By

Don L. Carroll
President and plant manager,
Vultee Aircraft, Inc.

As told to
Chas. F. McReynolds
Performer Staff Editor,
Aviation.

MORE PLANES and more profit per square foot of floor space has been the aim of the Vultee Aircraft Company in the construction of our new factory. A small set of circumstances made it possible for us to make available to us the part of the men who have worked so hard that profit has enabled us to realize the dream of all production men—the ideal factory for a green production problem—or at least as nearly ideal as anything planned and built by human

beings may ever be expected to prove itself. For we have been able to design simultaneously a whole series of Vultee airplanes, the majority of which to hold room for the equipment and facilities to do the work. The same number of men we have assigned every facility at our command to the proper solution of that three-fold problem. The aeronautical, engineering, basic controls, and power—was planned to take advantage of every

known production tool. At the same time the factory was laid out to provide for an expansion program which has increased our total floor space from 130,000 sq. ft. to more than 200,000 sq. ft. The arrangement of floor space we have planned is to eliminate every possible obstruction to smooth production. We sought to streamline the production line through eliminating tool misuse or idle time of parts in process. And we tried to keep the factory with the least and best machinery that we could build or buy. Making the best use of space and the purchase of new machinery and equipment with which to build the millions of dollars worth of planes already on order.

Every phase of factory planning, every type of production problem, was considered and every possible factor during our planning period. As a result, we believe that parts finished through our plant are moving less 25 to 50 per cent less distance from raw stock to finished plant than in the average aircraft plant. But we have worked to eliminate other production losses also. Aware that a study has shown 20 to 80 per cent of all manufacturing time to be consumed in setting, loading, and transporting operations, and only 15 to 30 per cent in work cutting or forming, we have taken some drastic steps to reduce



Don Carroll, left, discusses production with Vultee President Richard Miller.



Below. Final assembly hangar showing completed wings.

Below. Final assembly line providing many men to weld and assemble wing sections.



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time spent in operations other than actual work. And then we have gone on and found ways to reduce work time by as much as 50 per cent, in some cases.

We have also taken great care in plan and equip our plant that the need for specially trained personnel is kept at a minimum, and all personnel is given opportunity to reach full efficiency through having proper tools, adequate working spaces, full opportunity to work free. Further, we have provided the proper facilities so that the skilled worker does not lose time from his work obtaining tools for his next work setup. Further we have a system of tool planning boards and tool stations. The supervisor posts on his planning board the list of tools to be needed for his next set-up. A tool room supervisor is always studying the tool usage, supervising the tool借出 (loan), and placing skins on his work boards ready the moment he uses them. The same tool rooms extend the tools from the personnel setup at the rate of the changeover.

But to give you a picture of what we have done, let me show you the general layout and take the reader through a speech lesson of the various departments. The engineering department and executive offices are located at the front of the plant and partially separated from the main factory building by an sleeping room. This room serves as the main entrance to the front of the main building, in which is a red flag, the "Vultee" just mentioned. Great care

has been taken to develop improved methods of handling and storing our raw materials. For example, sheet iron is kept in racks mounted on markers, making use of grade or gauge sheet material as readily available as a card in a filing cabinet. The store keeper simply pulls out the rack and removes the required number of sheets of metal. An overhead handling system is installed in the stock room for moving heavy or cumbersome materials.

An aisle separates the stock room from the metal storage, machine shop and sheet metal fabricating departments, and in order to keep the movement of materials to an absolute minimum each fabricating department is located just opposite the section of the stock room which feeds it material. Steel stock is located at the left end of the stock room and leads directly out to the recall forges department.

The slacks, like steel rods, are located approximately in the center of the steel rooms and it is due to this that the steel rooms are called *the heart* of the steel plant. The steel rods are usually arranged in the steel rooms in such a manner as to be fed out to the sheet metal department, located on the right side of the factory. When parts from the fabrication departments are completed and ready to go on to the next operation they pass through inspection and are sent to the sheet metal department. After being in a numbered inspection department, separate inspection units are located directly in the path of the production flow. The sheet metal inspection unit is located at the end of the sheet metal department, and one of the first inspection units in the department takes parts from the sheet metal department and has them checked.

We have planned for about a week



False positives developed and built this high speed cell, which runs in 12.000 LPM. A job that used to require 20 hours is done in two hours on this cell using specially designed nozzles.



that man using this keto-nutritive diet does have and retains as much muscle as he could normally do with either a carb diet.



Value factory is filled with lots of smaller tools which help in speed up production. Most of the **3D printer** which was used as the production equipment was present in one type of offices.



The ground is instrumented using 61 microphones by aircraft stands is applied to the Vibron site where location, phases, amplitudes and other characteristics of seismicity is used.



Booster would be quantified up to 2000 per cent by this entry under this which
assumes actions need no feedback without interacting the target parameter.

plate thickness are measured on reference production as required or before use of these plates and all fittings up to the firebox are assembled on the engine as it moves close to the work. An automatic heating system moves the complete engine over the plates and the engine is heated evenly to the required temperature throughout. The temperature on the base plates and support production logs here each other, and the overhead heating system for the power plants brings the required magnet down the center of the base box, where they are secured to the base plate and the engine is lowered into the engine in which they are required. The coil assembly and

ever budget rates assumes the rate of factors and has a lower DB limit. **Structure.** The main building is the storage, cleaning, maintenance, and drop hammer department. In the drop hammer building are contained the drop hammer and post drivers, shears, and a hammer shop itself. Hammering is done at 80 ft. A small one-ton screw press is used at 20 ft. The main press is a large hammer using this building up to 12,000 lb. By separating the drop hammer shops from the primary presses the noise and vibration work is kept away from the main

Next to the drop hammer shop is

The Valley wood school, one of the most independent wood schools to be owned by any arborist company on the West Coast. And at the far front corner of the main building, beyond the now stark remaining walls, is the experimental department where we provide laboratory equipment for every form of testing up to and including shooting a full scale wing completely destruction.

But to return to the production line, we are continually faced with the problem of getting the right men. We do have a number of such men, but in our more recently equipped, machine shop with 200 employees at Cleveland, Milwaukee, St. Paul, and other well known cities, selling machines, service and maintenance, etc. Of great interest are the men who have been with us for 10 years or more, and are now engaged in supervisory or have had built up their apprenticeship. Below sheet metal can be held from one end to the other, metal forming departments, it would be nice to develop a model shop equipped with a rotary work table, so that the men can practice the operation of the machine on sample pieces handled only per cent through use of the rotary table, or "every go-round" with last go-round practice. This arrangement would help us to produce the best possible work, and while still maintaining a desire in working a number of kinds of materials. Then, too, the use of a number of fully equipped work rooms, and past the regular supervisor, and the man who concentrates all in his attention on the operation of his machine. Provision is made for holding the preceding ability in place while the

Not all the less tensile stress from the resistors is the pure hydrostatic and no new column hydrostatic press with uniaxial counter pressure and uniaxial shear operation. This loading procedure has three possibilities, one for loading and one for pressing, and one for unloading. Two operators are required, one to load and one to unload. A central computer controls the rate of loading and the element of interest for the specimen is entirely eliminated. The loading head travels approximately 100 and a half mm longer than the specimen pasts, pressure and the cross head. As the head moves after the pressing operation the center table automatically swings around to bring the next one to hand for use.

Another unique machine, which represents an adaptation of wood curling procedure, is the new Valen high-speed curling machine developed by Tora in Japan. (See illustration 20)

For a Ripe Old Age— FOLLOW THE FLYING RULES

Private flying under a controlled program is 1.100 per cent safer than it was throughout the entire country last year.

By Tom Hardin
Chairman, Air Safety Board
Civil Aeronautics Authority

THREE are no accidents. They are mistakes!"—This blunt remark was made by a friend of mine after he had finished reading some recent air safety news. The friend's wife was not able to tell the press-gang news media that her son or his passenger's life is financially. But when one reads the solid, incisive facts of an accident report he realizes that in most fatal accidents the pilot's complete disregard of flying rules is in defiance of though he intended to observe them, he had no choice.

The pilot failed to control his flying—in conflict with the limits of his training, experience and the dictates of good judgment.

Private flying cannot progress until the safety record is better. Thousands of potential flyers are held away from flying because they are afraid of accidents. To encourage flying in comfortable atmosphere, and what is unknown is often a little frightening. Given this feeling to begin with, a ready idea why we should work so hard to teach the safety rules that every time flying for a long time.

The great need for private flying accidents is a necessity. A flying accident rate in any kind of flying can be improved as the airlines have demonstrated considerably. By a strict industry government program, the airlines record has improved year by year since the last major aircraft accident three years ago to a point where a single fatal accident has not occurred in the entire United States. During the twelve months ending March 25, 1946, the domestic airlines flew over 210,000,000 miles without a fatality. Yet during 1946 private flying had 363 fatal accidents in 260,000,000 miles—a fatality for every 750,000 miles flown. Decreasing in this figure to 1.100, it is

an improvement over 1938 when there was a fatality for every 752,000 miles of private flying.

Improvement in private flying can be measured in terms of safety record. The great strides taken in the past twelve months are remarkable. Private flying is not an insurance. The CAA Civilian Pilot Training program furnishes the proof. More than 700,000 hours are flown in this program before the first fatality occurred. Up to April 1, 1947 the total hours flown 122,000,000, and the last few months 122,000 hours of landing, which is less than 1,100 per year fewer than the entire private flying record for last year. The records of usage of our best encouraged flying schools and charter operators furnish additional proof that private flying can be safe.

Controlled vs. Uncontrolled Flying

Fatal accidents usually come from uncontrolled flying. The pilot either lacked technical power or knowledge, or his instructor's influence did not reach out to restrain or direct the pilot. A few examples of uncontrolled flying are summarized in recent accident reports.

During the six months ending March 1, the Air Safety Board re-

ported domestic fatal accidents caused by pilots entering or continuing flight into known adverse weather conditions without the equipment or training necessary for instrument flying. During the same period there were 40 fatal accidents reported that were caused by the pilot entering or continuing into known adverse weather closer to the ground, or other kind of accident that might be classified as "off-road" or "reckless" flying.

Regrettably we investigated accidents in which pilots met with disaster because they failed to do the gasoline tank or engine cooling tank inspection over the required distance. In the past six months no instance of fatal accident a month has been attributed to this type of negligence.

A certain number of young men hopefully believe they are invincible.

In controlled flying, on the other hand, as is exemplified by the teaching at our home flying schools and in the Civilian Pilot Training program, the instruction is so excellent that the student learns how to fly the plane and how to develop a degree of self-discipline. Flying follows a pre-determined pattern in which nothing is overlooked or forgotten. Standards are so prepared for measurement that when not certain they automatically do the right thing.

The most important way toward the reduction of private flying and development of controlled flying is in



In a recent six months period 14 fatal accidents occurred because pilots flew into known adverse weather.

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Other accidents exhibiting the same general lack of judgment occurred at the result of pilots flying their planes until the wings cracked under the strain, or because they attempted to fly in some other manner inconsistent with the design characteristics of their equipment, existing conditions or pilot qualifications.

Whether or not these accidents involved show-off or reckless flying inspired by over-confidence, or were cases of negligence, nevertheless as pilot judgments they all occurred due to lack of control. When flying is controlled, the pilot is taught and encouraged to handle his plane.

In controlled flying, as the other hand, as is exemplified by the teaching at our home flying schools and in the Civilian Pilot Training program, the instruction is so excellent that the student learns how to fly the plane and how to develop a degree of self-discipline. Flying follows a pre-determined pattern in which nothing is overlooked or forgotten. Standards are so prepared for measurement that when not certain they automatically do the right thing.

The most important way toward the reduction of private flying and development of controlled flying is in



Forty-three planes were killed in six months doing show-off flying.

pilot and that they can fly without instruction. There are about half a dozen recent cases in which individuals with little or no experience flying flew brought death to themselves during their first, self-taught attempt to fly without an instructor. The pilot in one instance, such as a pilot and the cabin crew, failed to take a new type of airplane. These individuals do not include the numerous cases of which amazingly foolish pilots attempted to overfly their ability and brought injury not only to themselves but also to their unsuspecting passengers.

The instructor re-enforcement program is recommended by the Air Safety Board and must be put into effect now, assuring so that all instructors will be more cognizant in handling this great responsibility.

The splendid safety record of the airlines has been mentioned. Aviation operations are conducted by large organizations in which controlled flying is relatively easy to obtain as compared with uncontrolled private flying which is scattered over 2,500 airports and 10,000 landing fields throughout the country. Control in the latter type of flying is an individual matter, as the pilot is mostly on his own.



Plane who try to show flying without instructor usually become an "accident statistic".

But much can be done to cast a recklessness pilot of his hot-heads way by group command. The cost per trip of such as indicated by fellow pilots will discourage his show-off tendencies and the creation of a public opinion that will depress the art of the show-off and not the very best of the individual.

Other means of stimulating the imitation of safety might be through local ordinances or state laws enforced by local authority, never violate rules on starting operation of show-off planes, and agreements between aircraft owners and operators that they will not participate in such flights. Association organizations such as local A.N.A. chapters, flying clubs and aviation committees of local service clubs can greatly assist in presenting use or more of the foregoing safety minded measures. These suggestions are not made with a view to assassinating flying, but rather as a means of providing practical enforcement of safety measures.



Plane who try to show flying without instructor usually become an "accident statistic".

more concerned by federal rules. Reference is made particularly to the restraint of pilots by local laws when pilots attempt to fly into known adverse weather conditions or where no operating credit is properly assigned or measured. We may need more stringent regulations, but vigilance of enforcement organizations are already indicated in about 90 per cent of all final aircraft accidents.

String enforcement of regulations is not possible without individual and group cooperation from the aviation industry itself. As unorganized was- tefulness cannot be prosecuted, neither a local nor a state law is not practical from an economy standpoint. It would be desirable if it were possible to place a federal police force on every one of nearly 2,000 airports throughout the country. Correspondingly, if we are going to have enforcement of safety regulations, it will have to come from the public, the industry and such persons as the individuals who are fully assisted by local authorities.

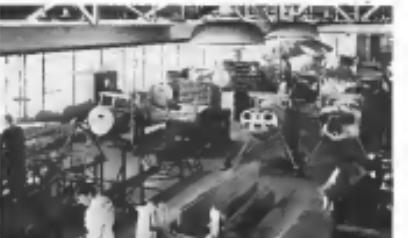
Improving the safety record in private flying depends upon three factors: providing better basic training, supervising the mechanics, show-off flyers, and so doing everything possible to prevent the use of aircraft in illegal purposes. This last development involves a problem we have to live with as the inventors of aircraft designs and manufacturers. Part records indicate that if every airplane flying could be made speedier and simplified the number of fatal accidents would be cut in half, if not more than that.

(Turn to page 190)

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May 1947

Fuselage is being jigged on left and in the rear of assembly work load bay panels are installed at rate of 1000 per day. Assembly line then moves to work on drivers of engine.

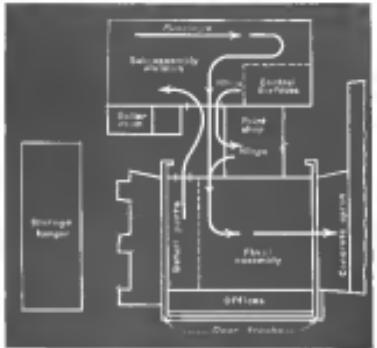
All metal structures are assembled part by part on the two 100' drivers here. Steel bolts are fastened.



How Luscombe

By Charles E. Burgess

Production Manager
Luscombe Aircraft Corporation



Shop meeting forward on main. My line after undercarriage has been installed. Fuselage has center section, engine, wing, tail section, propeller and many other subassemblies are welded here before final assembly starts.



BUILDING light airplanes at metal construction brings many production problems which are not met in the factory where typical light planes are manufactured. Beginning with the *Phantom*, Luscombe engineers have had experience over several years in the metal airplane market. The *Phantom*, however, was a hand-made airplane whereas the Luscombe's rolling out of one fuselage does today as produced as efficiently as possible and with a minimum of hand work. In our 24,000 square feet of floor space, new production methods have proved us to have out four metal shop jobs.

The present Luscombe has a tall monoplane fuselage of UST Alclad sheet, 412 and 990 drink, riveted to cast-shaped Dural aluminum stampings. Wing spars are 3-beam Dural extrusions, wing rib cap strips are T-shape Dural extrusions. Wings are later attached. The tail section and control areas are of sheeted sections. Dural covered with Alclad.

In order to produce an airplane of

Builds Metal Planes

these more expensive materials, to cut in the low price class, it has been necessary to reduce the work done outside the factory as much as possible as well as keep detailed hand labor to a minimum within the plant. Progress toward this end has been made by the use of jigs and fixtures, and by the use of stampings, reinforcements, and fittings riveted to the fuselage to which wing struts and landing gear are attached. This riveting is done with Chicago Pneumatic gas driven press to accommodate of these bulkheads in the fuselage jigs. These are set in stock and riveted by the Robert D. Smith riveting machine. The fuselage parts are bolted onto the fuselage for the engine mount and a very shaped welded steel tube structure joins the top suspension point to the superstructure at either side. The superstructure is of UST Alclad sheet with an oval Pyralite window frame in the center of it. It has extruded channel sections at the top and bottom. The top and bottom are riveted to the lower front and rear of the superstructure. Longitudinal L-shaped extrusions on top or either side of the struts provide further reinforcement for the superstructure.

The above mentioned parts, in addition to many others, are put up in quantities and stored in the subassembly drivers of the plant. Large sheets of Alclad come into the Luscombe plant flat. These are cut on a



After fuselage is assembled in fuselage, the ventral fin is made secure. This conventional hand tool is still in use.



Mechanic on left is using a hand dolly to move engine as airplane which has been moved from jig to final riveting.

large sheet in the required sizes. They are then arranged in their respective jigs where the are drilled. After this process they are cut to the desired degree at a cutting machine and stored at the end of the line for the final assembly. Once both heads and bodies are set up in the fuselage jigs, one of which are now in use, the predrilled holes are drilled in the bulkheads by Cleco spring drivers. Rivets are inserted, counterset by riveting tape, and the main structure is then riveted from top to bottom with 10 and 40 rivets. This fuselage is then attached to an overhauled engine and riveted to the main production wings where the landing gear legs are placed and positioned.

The landing gear is a simple arrangement and consists of a single leg which is bolted to the fuselage in the center. The external leading gear leg is bolted into the center of the lower part of the longitudinal leg. The main landing gear leg is fastened two individual parts bolted together, the upper part to which is well securely attached to the front center damage area. The main center damage area is such that the lower leg is replaced by rear, even involving landing gear damage. The landing gear is a heavier.

(Turn to page 26)



Right. Components in fuselage are made in this press before riveting hand method.



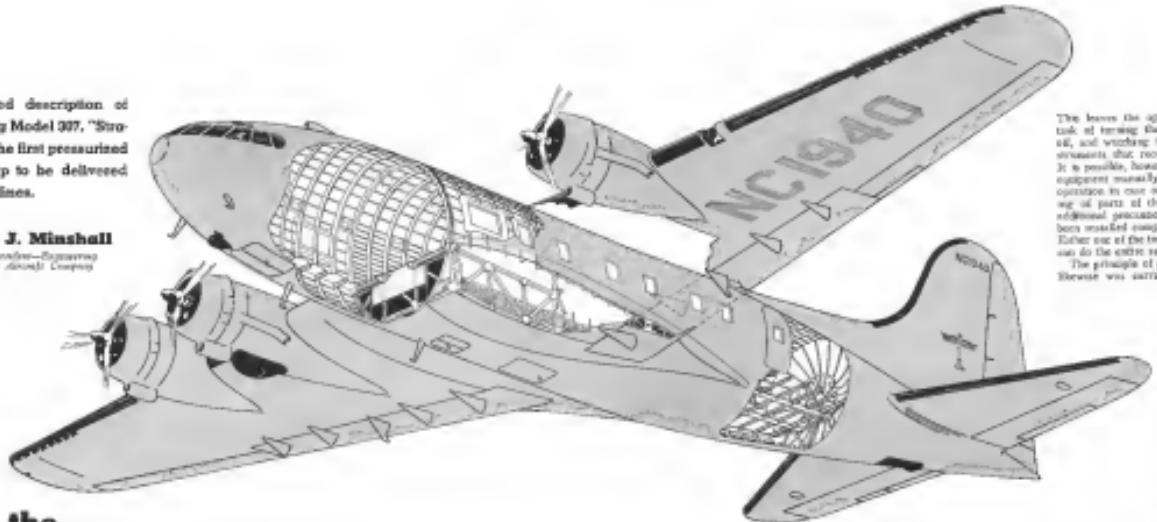
Right. Sheet metal was installed, sheet metal riveted was used to form aircraft compartments.



Left. Components in fuselage are made in this press before riveting hand method.

A detailed description of the Boeing Model 307, "Strato-liner" the first pressurized cabin ship to be delivered to the airlines.

By R. J. Minshall
Executive Vice-President—Engineering
Boeing Aircraft Company



Into the SUB-STRATOSPHERE

TO say that the aviation industry is making a marked advance this year would be an understatement of the insurance company type. It is not the whole story, it should also be stated in another way. The aviation industry has advanced to the Stratosphere. The whole background of knowledge and progress through the years—not only on the part of the aircraft manufacturers but also the engineers, the mechanics, the operators, the men and allied industries—has made possible that new type transport. From results obtained, we sincerely believe that the Stratosphere and mid-stratosphere airships of the same general type will have a lasting place in the future of air transportation. The principles involved are sound.

When the idea of such a transport

was conceived several years ago, it was based on several factors. It seemed apparent that the air transport industry would be unable to longer grow unless it could fly higher. It seemed also that the larger planes would have larger容積 in addition to greater carrying capacity. The larger ship, by virtue of its size, would be more comfortable and more attractive to passengers because of additional comfort, office, and other facilities. It also seemed the consideration of four engines. The Boeing Company was convinced of the desirability of four engines for such an airship because of the insulating qualities of the four-engine Army Flying Fortress, and because of the demonstrated advantages of four-engine Flying Boats in trans-

oceanic operation. The ability of an airplane to continue flight if one or even two of its power plants should fail appeared definitely desirable.

The case of the consideration of cabin pressurization was not entirely clear. Some, or later air transportation going to get away from the conventional altitude limitations, and get away from the difficulties which admittedly were present, when, for one reason or another, it was found desirable to climb above a certain altitude. It was decided to build the present Model 307 four-engine transport to be the first to attack that problem. There was considerable discussion of the point. There was no doubt that it would be possible and preferable, but there would also be a good deal of expense involved, because

it was a new field. The advantages of the supercharged cabin were so attractive that it was decided at the time to make this a feature of the 307, and therefore the name Boeing Stratosphere was created.

It was decided to have only a minimum degree of supercharging, because this simplified the problem and at the same time brought within reasonable reach altitudes at high as would normally be desired for the first few years at least—up to 20,000 feet. In the range between 20,000 and 25,000 feet, operation would be at more extreme weather conditions, would have a wide margin of altitude over high terrain, and at the same time would give higher speeds, more comfortable air, and greater visibility.

To gain this end required supercharging of approximately 50 percent of the engine (50 percent between normal and stratospheric pressure).

The aircraft was designed to attain supercharging of 4 pounds per square inch.

In developing the supercharging system and its equipment, and, for that

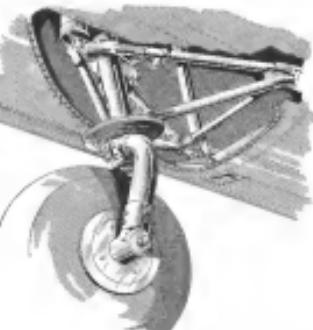
matter, the mechanics of the whole problem, simplicity and reliability were made the guiding principles. Thus the supercharging and pressurizing system was made entirely automatic with a system of control valves, check valves, safety valves, etc., operating automatically, purely by virtue of the pressures involved.

This leaves the operator merely the task of turning the apparatus on or off, and watching the various instruments to indicate the operation. It is possible, however, to control the equipment manually so as to continue operation in case of any malfunctioning of parts of the system. As an additional protection, the system has been sealed completely in duplicate. Each one of the two sets of apparatus can do the entire required work.

The principle of pressurized cabin pressure was carried out in the design of the supercharged cabin itself. It was made completely circu- latory to eliminate any static pressure. Thus the atmospheric pressure loads are evenly distributed. This design has the additional advantage of providing excellent visibility, excellent maneuverability, and also provides a maximum cabin volume which is highly desirable for passenger accommodations.

The fuselage is a semi-monocoque structure, consisting of 24 Alclad covering reinforced by 24 Alclad reinforcement strips. The fuselage and 24 Alclad covered 12" diameter circumferential stiffeners. The essential fuselage skin is unbroken at the junction of the wings. Skin thickness varies from .330 to .340, depending on loca-

The main spar of the fuselage is at the center line, also providing type test and is extremely thin. The fuselage is relatively stiff and, provided, with a center link controlled from the center, can be controlled by means of a center mechanism and elastic motor.





B. Boeing 377 Globemaster II shown the design. The skin is covered with four 1120 H.P. Wright Cyclone, liquid-cooled, four-stage, supercharged engines, one on each side of centerline, and on right of center are four compressors. Maximum air speed is 270 miles per hour at 20,000 feet, and at 30,000 feet, 240 miles per hour. Interlocking doors between nose wing tip skins and tailored floors. Wing span is 104 feet, maximum length the same as a 337.



Inside the control room of the 377, version of the 407. The artist is on the left, engineer on right, and right rearview is the humpback. In the Pan American package of this aircraft, two passengers have been made the co-pilot and co-pilot to be filled by the radio officer.

III. Longitudinal stiffeners are spaced nine degrees apart around the perimeter of the deck and rear longitudinal channels for preventing longitudinal shear, which are notched. Cross-directional stiffeners are spaced approximately 16 inches apart along the body centerline.

Loads from the wings, empennage and tail gear are distributed to the skin and deck by structures by means of bulkheads. The main wings, empennage bulkheads are made up of box section channels and square tube frame members. Part of the longitudinal stiffeners run continuous through the bulkheads but section channels, while others are fitted to angle brackets. The longitudinal stiffeners are supported by a system of four main air and static base beams. The floor and stiffeners are built-up "T" sections made from 2457 extruded top and 2457 Alclad sheet stiffeners with 24-57 extruded roll and half angle stiffeners. The static base beams are 2457 extruded roll and half angle stiffeners. The static base beams are 2457 extruded "T" and "S" sections and are rigidly attached to the cross-directional stiff-

eners at the sides of the body and to the floor and stiff beams.



Large cabin volume in humpbacked plane is illustrated here. Semi-monocoque type of construction was for stress, and the extensive system of cross beams on which planned flying rests. Below is rear cargo compartment, with a volume of 1000 cubic feet and load capacity of 2000 pounds. Ship's maximum cargo is 10,000 pounds.



ers at the sides of the body and to the floor and stiff beams.

Surrounding the forward end of the supercharged cabin is a hemispherical pressure bulkhead, consisting of a cross-shaped web of 2057 Alclad sheet with radial "T" sections stiffeners. A removable center hatch is installed in one side of this bulkhead to provide access to the interior of the body. This bulkhead also contains a pressure relief valve which is set to discharge any pressure in the cabin in excess of 245 pounds per square inch. This safety valve has a capacity to handle the full crosshead output of both cabin supercharged engines simultaneously.

There is one of the remote possibility that all other controls should fail. The reverse function of the mainsteering controls, of course, is to prevent pressure in excess of 24 lbs.

The maximum diameter of the fuselage is 11 feet. The floor level is located approximately one-third the diameter from the bottom of the fuselage at its largest section. Cargo compartments and auxiliary compartments below the floor (all of which are accessible from within the airplane as well as through mobile hatches or

the bottom) are water-tight under full cabin pressure. Cargo compartments have a combined capacity of 142 cubic feet, or 4800 pounds. An auxiliary entrance to the control cabin is provided through the bottom of the body forward of the main cabin hold, by way of a trap door in the cabin floor, and a pressure panel is provided to connect the main cabin with the auxiliary cabin. The auxiliary cabin also contains a pressure relief valve set to discharge any pressure in the cabin in excess of 245 pounds per square inch. This safety valve has a capacity to handle the full crosshead output of both cabin supercharged engines simultaneously.

Each section of the fuselage is sealed effectively by means of a tape impregnated with sealing compound, mounted between the top edge to rivets. The top edge of the fuselage is riveted to the floor, and the floor is riveted to the main bulkhead. The main bulkhead is designed with a top and floor which is set to a long pressure relief valve which allows them to blow freely with but a minimal amount of air leakage.

The Company was able to utilize features of their other large planes, and with this background of knowledge, add to these the particular requirements of the new plane. The dimensions, wings, for example, are substantially the same as the wings of the B-17 type Flying Fortress. They are all-metal, inverted wings with a span of 109 feet 5 inches, and a symmetrical airfoil section. The root inci-



Comparison of the cross-section of the Boeing fuselage with that of a typical streamlined train.



Interior of humpback cabin showing plan in exploded perspective. Rearward cargo structure is similar to that used in Boeing 314 Pan American Clipper.

rated in rubber channels. Control cable windshields and sliding side windows are made safety glass. The floor is made of steel plate and the floor joists which are riveted against a rubber seal to prevent leakage of air or water. Wings where control cables pass through the supercharged cabin sheet are designed with a top and floor which is set to a long pressure relief valve which allows them to blow freely with but a minimal amount of air leakage.

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BENDIX AIR RADIO NEWS

BENDIX RADIO

MAY 1940

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BENDIX RADIO EQUIPMENT ON THE NEW PAN AMERICAN GRACE DC-3'S



Help Maintain 100% Plane-to-Ground Communication Over Long South American Route

New Airliners Flying Pan American Route From Cristobal To Santiago and Buenos Aires



New Pan American Grace DC-3 Airliners on the Pan American Airway to Cristobal, Canal Zone. These planes utilize radio equipment made by the BENDIX Radio Corporation. The route from Cristobal to Santiago, Chile, and Buenos Aires, Argentina, is the longest in the world, covering 3,700 miles. The route from Cristobal to Buenos Aires is 2,700 miles, and from Buenos Aires to Rio de Janeiro, Brazil, is 1,000 miles. The route from Rio de Janeiro to Buenos Aires is 1,000 miles, and from Buenos Aires to South America is 1,000 miles.



Bendix Type 2 Transmitter is one of the most important articles of the Pan American Grace DC-3 aircraft system. Flying over perhaps thousands of miles, the Pan American Grace DC-3 must maintain radio communication with the ground and other aircraft. The BENDIX Type 2 Transmitter is one of the 40 radio stations utilized in the Pan American system to provide continuous communication with the stations of every point in the Route.

The Pan American Route is one of the most important services of the Pan American Grace DC-3 aircraft system. Flying over perhaps thousands of miles, the Pan American Grace DC-3 must maintain radio communication with the ground and other aircraft. The BENDIX Type 2 Transmitter is one of the 40 radio stations utilized in the Pan American system to provide continuous communication with the stations of every point in the Route.

Bendix Type 2 Transmitter provides an excess of 100 watts on any of 90 channels, each of which are frequency modulated. The BENDIX Type 2 Transmitter is a high frequency transmitter, operating on 1700 cycles of the wave, in stationary or mobile installation. The Type 2 Transmitter is representative of the high frequency transmission and development of BENDIX Radio Equipment.

AVIATION FINANCIAL TRENDS

By Selig Altschul

THE most sensational market performance group in recent months has not been the war babies, but their counterpart, a peace time "pecker." Although the aircraft manufacturing group is the name of the game at the moment, European Investors have, however, been able to profit from the aircraft stocks in recent months, and gain in doing so. This performance is clearly portrayed by the accompanying chart showing the action of the general market as contrasted with that of the two service groups.

Stimulated by an outstanding safety record and the desire to assist in increasing passenger traffic, the railroad public, the air line, commenced to realize the earning power they were known to possess. Investors quickly adjusted the changing tide in the fortunes of the railroads rapidly bid up

the prices of war line equities. Price and market prices, realize the entire demand on transportation industry at approximately \$15,000,000,000.

By way of extrapolation, the sum of the gains in the CACI and the Dow Jones

may not suffice at a rate to generate anything further market prices from present levels.

Available reports for the early months of this year argue well for a new high in earnings for 1940. Earnings place the industry at the break even point for the first quarter of this year. During 1939, the industry did not show a profit, and in April and May it was not until four that a slight loss of previous months.

On the other companies, American and Eastern than for showing the greatest improvement over 1938.

Estimates for the full year 1940 by all companies are extremely optimistic.

American estimates that it will be about \$15,000,000 revenue passenger miles in 1940, compared with 267,252,212 in 1939, an increase of 31.9%. This should place American's passenger revenues over the \$40,000,000 mark as compared with \$16,712,868 for 1939. This is, in turn, assuming that no reorganization will be made in passenger traffic.

United Air Lines also estimates an increase of 52% in revenue passenger miles for 1940 over 1939. On this basis, revenue income should be increased to about \$15,000,000 as compared to \$7,623,806 for 1939. The

(Turn to page 129)

	January	February	March	April	May
Sept. 1, 1939	26	28	28	28	28
10	28	28	28	28	28
20	28	28	28	28	28
28	28	28	28	28	28
Oct. 6	41	41	41	41	41
13	41	41	41	41	41
20	41	41	41	41	41
27	41	41	41	41	41
Nov. 3	41	41	41	41	41
10	41	41	41	41	41
17	41	41	41	41	41
24	41	41	41	41	41
Dec. 1	41	41	41	41	41
8	41	41	41	41	41
15	41	41	41	41	41
22	41	41	41	41	41
29	41	41	41	41	41
Jan. 5, 1940	41	41	41	41	41
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19	41	41	41	41	41
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Feb. 2	44	44	44	44	44
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Curtiss-Wright's New
BASIC COMBAT FIGHTER

THE Curtiss-Wright C-W 23 is a new high-wing, heavily-armed basic combat plane which is being built in the St. Louis Airplane Division. It is a two-seater designed to have a wide variety of gunnery

While designed primarily as a combat ship, it may also be used for tactical training missions, attack gunnery, aerial photography, light bombing, photographic gunnery, radio communications, long range observation and reconnaissance, and far岸 bombardment flights.

The ship is an all-metal, low-wing monoplane with fully retractable landing gear. Top speed is over 225 mph and the seaplane can climb over 2,000 feet per minute. Design permits armament of six .30 and .50 caliber Colt-Browning machine guns located in the wings, nose cockpit and tail. The rear cockpit is equipped with searchlight and overwing gun so that both high and low level gunnery operations may be performed from that position.

The "To-It-Tab" system, a visual signal device developed by Custer-Wright for directing the pilot's attention to improper operating conditions as well as alerting the operator to items at fault as installed in the front cockpit. This indicator panel contains seven sets of warning lights for "Fuel Pressure Low", "Oil Pressure Low", "Tech Selector Off", "Mixture Lean", "Low Prop RPM", "Flag Down" and "Landing Gear Not Locked", and

The two cockpit arranged in tandem are fully enclosed, have sliding transparent panels on each side, and are illuminated by a combination of incandescent and fluorescent lights. Both cockpits contain controls for the steering, elevator, rudder, ailerons and rudder trim tabs, foot brakes, engine and propeller, main and rear control valves and switch panels. The front cockpit contains, in addition, a radio control panel, aural, hydraulic and pressure gauge, engine pressure and status control and electrical control panel. The windshield of acrylic plastic is in one piece. Hatchets on the two forward emergency exits are provided.

The engine mount, with a steel side bracket mounting ring having welded lugs, contains two rubber cushion, lugs, secured to the fuselage by four fittings of the "spade deadhead" ball and socket type.

The airframe may be powered with a 5-cylinder Wright Cyclone engine or a Wrights Pratt & Whitney Wasp, and is equipped with an automatic constant speed propeller controlled from either cockpit.

Absorbent sheet used for crawling is rendered with closed and hot set cotton stiffeners, and consists of three parts and covering approximately 220

degree of the engine periphery. The steel design is unique in that the two upper parts are fixed rigidly to the fuselage at the rear of the cooling ducts so that the cooling air enters the front of the engine compartments evenly around the periphery of the engine, but is exhausted at the bottom only.

Left and right main fuel tanks, each of 50 gallons capacity are integral so that they are liquid tight compartments in the center section structure. A fuel gauge selector switch is incorporated in the pilot's overhead panel. The carburetor fuel pressure valve is connected to the "Del-Tite" panel and permits starting signal so that a light will indicate that fuel pressure is on. Each tank has a service capacity of 45.4 gallons, and an overload capacity of 127.5 gallons with ample provision for expansion, and is mounted in front of the fuel cell.

The electrical system is a 12-volt single regulator, grounded system except where two conductor circuits are necessary to avoid compass magnetic interference. The storage accumulation measure of an electric head motor tire stirrup centered from the front cockpit with a cranking attachment extending through the engine cowling for hand cranking. Instruments at the front and rear cockpit are lighted by individual rear lights, overhead light fixture, and central component. The plane is electrically shielded and bonded for radio.

antennae, is made up of two pairs, located in a center section, the latter being integral with the forewing. Wing tips are nonreversible. External covering of the forewing 30% of the chord of both upper and lower surfaces is of the double type, the remainder of the heads being of the bimac type. The airtight corner is maintained by aluminum alloy formed sheet metal tips. The fore wing struts support of the center line is a strong aluminum alloy inverted "T" section, intended to serve as an emergency landing skid in the event of a landing with reduced wheels.

Split trailing edge flaps extend from one aileron into the other. The flaps are separated by a hydraulically cylinder which is controlled by a valve in the cockpit, their position being shown by an electrical indicator so that partial flap deflection for take-off can be obtained by manipulation of the control valves.

The silencer, of all metal aluminum alloy construction, consists of a chamber of open channel ribs and sheet metal

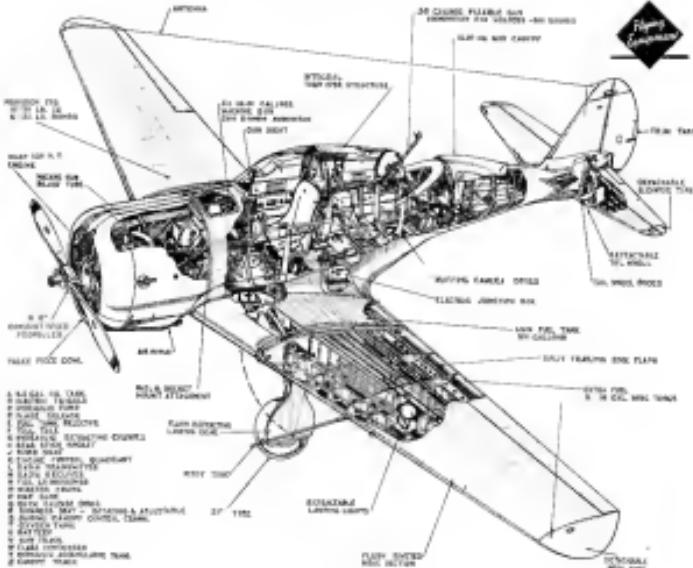
The leading gear, mounted hydraulically by means of a power cylinder or emergency hand pump, is automatically locked in the down position.

covering. A continuous type hinge is riveted to the front of the spar. The hinge pin is hardened steel wire, the control boom, of aluminum alloy, is riveted to the spar near the outer

edges of the surfaces. The surfaces are symmetrically and mutually balanced.

Alarms and elevators are operated by the musculocutaneous nerve. This afferent proprioceptor nerve is a branch of the median nerve on the forearm tube connecting the two ends of the extensor of the elbow, without or without the median, will detect tension and movement of the arm. For example, when the hand is held in a fist, the extensor of the elbow is tensioned in the lower end of the upper stick. The median is retained by the ulna. Tensioned in the radial support tube. Ball bearings are used at all pivot points in the control system. The ball bearing is a type of universal joint, as mentioned above, and is integrated with the tendons. Stabilizers and Ans are removable. The construction is similar to that of the stabilizer, being of aluminum alloy, anodized aluminum and integral with the tendons.

Digitized by srujanika@gmail.com





Fairchild Trainer for 1940

WITHIN the arms of the Air Corps, apparently drifting towards the low-wing primary trainer, it is important that a new model of this type of ship has been accepted. The Fairchild M-82 has been designed by the Aerodynamics Department of the Air Corps, PT-19 and is present in a quantity production at the Fairchild plant in Hagerstown. Just as have a strength factor of 1.8 the new trainer has the ATC #758

designed so that the wing tip should remain mounted even after the wing root has passed the striking point. Ease of servicing has also been a prominent feature of the design and in addition to the regular inspection holes large inspection plates have been placed at important points on the ship and can be easily removed.

The fuselage is of welded 4130

chromium molybdenum steel tubular structure. Wood framing and fabric covering are employed except that the top of the fuselage aft of the cockpit is metal covered. Army type seats and a seat with a survival 71 rating are designed to accommodate seat pack parachutes. Header panels are adjustable in three positions, and a parking lock is supplied to lock the rudder bar in neutral position and the stick in forward center position.

The wing construction consists of a center section and two outer panels which are bolted to the center section. Both span 39' 9" to the plane of symmetry. Ribs are Warren truss type, with spruce cap struts and bracing, and end ribs, leading gear ribs and those at the fuselage attachment are chrome molybdenum. Spin flaps, manually controlled, extend from between the outer panels and are driven by a directly and surprisingly balanced fabric-covered aluminum alloy structure and are differentially controlled.

The spin-wire-covered wheel was chosen for its structural characteristics of lightness and large torsional rigidity. The new type of propeller used on the wing is the propeller with the plastic phenolic fiber bonded tire which has been developed from previous and previously in aircraft construction. Phenolic resin gives a glass fiber which is stronger than wire in shear as is possible in warm or cold water, in direct sunlight, sand and such organic substances as oil, gasoline, kerosene, etc. Under normal conditions no effect is to be expected to living organisms, and it is not attacked by mold or fungi. When properly set by heat, phenolic resin tire is a hard rigid mold which does not deteriorate with use or exposure. The physical curve is presented on page 200.

The variable rudder is controlled through the use of the top flat controls covered in the direction. The rudder is connected to the inspection plates.

The variable rudder is controlled through the use of the top flat controls covered in the direction. The rudder is connected to the inspection plates.



In Pursuit of Perfection



THROUGH THE OBSERVATION WINDOW of a Hamilton Standard test house may be seen a Hydrodynamic propeller undergoing vibration stress tests. Leading from a small carbon resistor attached to one of the propeller blades, two fine wires are transmitting electrical impulses to the oscillograph at the right. Here they are amplified and photographically recorded . . . and for the first time in aviation history, the exact stresses can be determined at any given point on the propeller, throughout the complete range of operating power.

The modern method of propeller testing, the product of eight years of intensive engineering study and research by Hamilton Standard, is now habitually used for test both in the laboratory and during flight. Its significance is obvious.

Once the stresses are known, factors of safety are known. Propellers can be designed for adequate

strength with minimum weight. In a broader sense, the design of engines and propellers may also be improved.

This unique development is typical of the reasons why Hamilton Standard Propellers are so widely used throughout the world . . . continuous improvement . . . unflagging pursuit of perfection.

HAMILTON STANDARD PROPELLERS

One of the three divisions of **UNITED AIRCRAFT CORPORATION** East Hartford, Connecticut



BOMING SQUADRON 4



SCOUTING SQUADRON 72



BOMING SQUADRON 3



FIGHTING SQUADRON 4



SCOUTING SQUADRON 42



U.S. NAVAL AIR STATION, PENSACOLA



BOMING SQUADRON 2



UTILITY SQUADRON 3



FIGHTING SQUADRON 2



FIGHTING SQUADRON 3



FIGHTING SQUADRON 7



SCOUTING SQUADRON 41



UTILITY SQUADRON 3



UTILITY SQUADRON 3

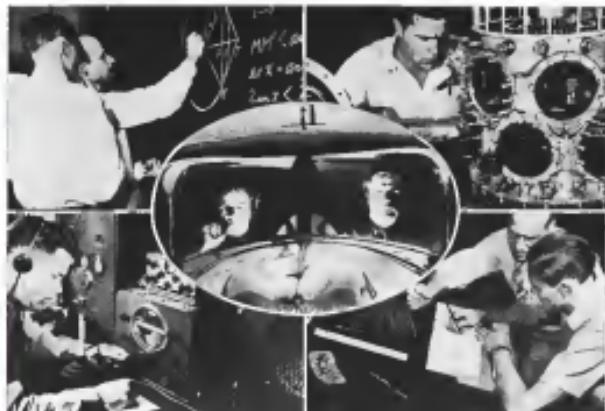
United States Navy Aircraft Squadron Insignia

Behind the insignia of the Navy's aircraft squadrons lie the proud records of many great contributions to America's fine line of National Defense. During more than twenty years of faithful service in the Navy, Vought-Sikorsky airplanes have been privileged to play a leading part in the writing of these records.

VOUGHT-SIKORSKY AIRCRAFT



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about Parks. Four complete courses are offered: Professional Flight and Executive, Aviation Operations and Executive, Maintenance Engineering and Aeronautical Engineering. Mail the coupon today for complete information on each of the courses. The catalog will be sent you free of charge or obligation.

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AVIATION
May 1944
17



FLIGHT TEST of the **Curtiss-Wright Transport**

IT TOOK less than two seconds for the 1910 Curtiss-Wright Transport to leave the ground once the engine was turned on to start the maiden flight. The lack of a landing gear, the permanent results that came out of the ship's first not flight. It took only a day or two that the pilot in sole charge of such a flight had to learn from the Curtiss-Wright aircraft as tested at giving a summarized picture of what went on while the transport was put through its paces.

Julie Allen has been in charge of the flight testing being carried out by Dean Smith and Willis Mills of Cessna-Wright's St. Louis plant.

"Power must be taken off over 1100 lbs per engine which corresponds to a take off loading of 1175 lbs. per hp. This is a higher loading than is well known when maximum take off gross weight and power are later used.

"The take-off rate for take-off is

even when flaps were used. With an outside air temperature of 20° F., as on take-off during the flight and reducing the take-off period did not cylinder head exceed 380° F. Without cooling changes, it was necessary periodically to hold the maximum temperature for cooling to a constant value of 480° F., under the same conditions.

While the airplane was only maneuvered gradually and not flown at high speed, there were no skin wrinkles or wrinkles and no tendency at any point to vibrate or flutter was noted. No difficulties of any kind were experienced with power plant operation, engine operation, instrument, hydraulic system, electrical system or other units, where difficulty is frequently experienced on the first flight.

The new Curtiss-Wright Sub-atmospheric transport is one of the largest airships to have been built having a wing span of 188 feet and being 75 feet long and being 39 feet 2 inches in height. Her 1700 H. P. Wright Double Bore Cyclone engine, equipped with two three-bladed 15-foot Curtis Electric propellers, will develop 1,700 H. P. at 1,200 R. P. M.

comes to the same basic core available pitch, full-thrusting propellers, provide this with a cruising range of 218 M P H and a maximum speed of 281 M P H.

CURTISS PURSUITS
AT HOME
AND ABROAD



CORTISS HAWK 75 A

Powered by the 1200 H.P. WRIGHT CYCLONE

The latest models of the world famous Cessna Hawk 250A series of pursuit air planes are equipped with 1200 H.P. Wright Cyclones—300 H.P. more than the original models.

Other improvements in the model set of armament and aerodynamic design and with the new suggest they give substantially higher performance and greatly increased military effectiveness.

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PRECISION-BUILT ARMY AND NAVY AIRCRAFT

FORTY-ONE TONS TAKE OFF with the aid of PESCO PRODUCTS

PAN AMERICAN CLIPPER

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LOW WEIGHT POWER TRANSMISSION
RELIABLE FUEL PUMPS AT TANK
LEVELS . . . AND APPLICANCE TO
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PESCO HYDRAULIC STORAGE TANK
provides a continual availability of hydraulics for the system. It also provides the advantage of air release into the hydraulic lines.

PESCO HYDRAULIC SYSTEM . . . includes
located near the fuel tanks, two
hydraulic pump and valve mechanism
that results in positive fuel pump.

PESCO FUEL PUMPS, supplied in the
hydraulic system, are designed to
allow pressure relief valve to maintain
fuel flow according to desired discharge pressure.

PESCO FUEL CONTROL VALVE, an auto-
matic valve, provides flow from one
of several fuel lines to a common
discharge line. A wide selection
of models available.

* Thousands of successful take-offs are made daily with the aid of reliable Pesco fuel pumps, hydraulic systems, air pumps and other accessories. An interesting example of engineering resourcefulness is the hydraulic fuel system, originally Pesco-developed for the giant clipper ship, and designed to insure proper fuel delivery where excessive lift or vapor lock conditions impair the efficiency of engine driven pumps. *

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PUMP ENGINEERING SERVICE CORPORATION

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CLEVELAND, OHIO, U. S. A.



Lenape "Brave"

95-hp. engine for light planes

By Everett Budloff
Editor, Aircraft Design, Inc.

ANTICIPATING a growing need for a moderately powerful aircraft engine and for a more flexible power unit for the heavier sport plane, the Lenape Division of the Lenape Aircraft Motors, Inc., of Monroeville, N. J., is about to start production on a five-cylinder radial 95-hp engine which has been investigated for some time and has been A.T.C. since last year (number 212).

Running at 2,280 rpm for its rated horsepower, the new engine will drive the Lenape 150-hp. propeller at 100% power weight. Weight factors in the design include double cylinder engine cooling on one cylinder, solid steel cylinders with sleeves on heads, full pressure of fuel, double sprung Thompson alternate valves, reversible valve seats and a number of other features which will be more fully described in successive paragraphs. The displacement is 1,000 cu. in. of a properly designed radial engine in through cooling without elaborate cylinder baffles and the engine will drive the Lenape five-cylinder engine to show remarkable performance in hard, long climbs, under hot conditions. All cylinders are rapidly cooled and thermal shock can be overcome by proper engine operation. This cooling efficiency at the Lenape is to a large measure due result of design both of the solid form solid steel barrels and the cast sleeves, screened to metal. The cooling fins are arranged that

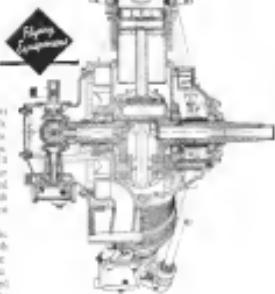
the air is guided to areas which air some engines, cause much trouble, from overheating. For example, the two spark plug boxes on the Lenape usually run at a temperature of 212 deg. F. The accumulators on the rear of the engine are adequately cooled because of the position at the rear. Oil coolers are not needed to cool the engine.

The cylinder design follows the trend of large aircraft engines with an stressed-on-sleeper head construction. The barrels are accurately machined from a specially heat-treated 4140-X steel supplied by the Bethlehem Steel Company. The average weight of each barrel is 16 lb. The barrels and their fins are machined on one pass, thus weighing 5 lb. A specially designed Goliath connecting rod completes this machining at one operation. An unusually hard surface bearing surface of 250 to 300 Brinell is maintained at all main bearing areas. The connecting rod is machined from a bar of a special material approximately 2 in. in each of the cylinders and that the piston does not protrude beyond the rod at the cylinder on the inside of

the crankcase at the outer end. This insures ample clearance for the rod to move from the power stroke and swing of the piston during the full length of the stroke.

Four heavy stepped studs fasten the machined oil-tight rocker boxes, housing the rocker arm mechanism, to the top of the cylinder heads. The heads have a portion 6 in. in diameter, threaded with marine U. S. standard.

(Part in page 184)



Front view of Lenape "Brave"



Intersection view of the newly developed engine is L. H. White (left) technical manager, and J. L. Belmont (right) chief engineer of Lenape Aircraft Motors. Technical has been a long time in evidence since his third flight in 1939 and during the last year and a half the response of the aircraft has been phenomenal. White is shown here in the engine room where he worked on power plants for Navy boats. Prior to that he was with the Bureau of Air Commerce.



Photo © Vultee Aircraft Company

MAN, METHODS AND MACHINES...

In Vultee's recently expanded factory a straight line production system coordinated by experienced craftsmen establishes a new high in aircraft manufacturing efficiency. Here men, methods and machines combine to produce the famous Vultee

V-12 Attack-Bombers, Vanguard Basic and Advanced Trainers and Vanguard Pursuits in large quantities.



Is Equipped with

NORMA-HOFFMANN PRECISION BEARINGS

From your first newest development of Vultee Aircraft, the "Cleve" and "Gull" are built on the belief that it is more important to have the best possible aircraft in the world. As such, maneuverability at high speeds necessitates not only extreme maneuvering but also extreme control. For this reason, the importance of "dependability" is most important. Because of the dependability of Norma-Hoffmann bearings in the first place, the NORMA-HOFFMANN PRECISION BEARINGS are used in the control mechanism of the "Vanguard" since they are also at like points in the new Vultee "Vanguard" BTM "Trainer".

In the "Warhawk" and "Vanguard" as well as in other Vultee models, NORMA-HOFFMANN PRECISION BEARINGS are used not only in the controls but also in the instrument equipment and elsewhere.

"Please keep in touch," says the Vultee people, and in the air—practically every representative, builder of aircraft, engine, instruments and aircraft equipment in the country—knows the dependability of NORMA-HOFFMANN PRECISION BEARINGS. For an added measure of safety, friction-lube specifications, long service, and low maintenance cost.



This is a Norma-Hoffmann Precision Bearing for virtually every aircraft application—200 distinct sizes and over 2000 catalogued sizes. Write for the Catalog. Let our engineers work with you.

NORMA-HOFFMANN BEARINGS CORPORATION, STAMFORD, CONN., U.S.A.

BUYER'S LOG BOOK

What's New in Accessories, Materials, Supplies and Equipment

Possessing performance, installation and service design intended to meet the most stringent requirements, the Adel 4-way hydraulic selector valve requires a marked advance in the design of valve equipment specifically suited to use in aircraft hydraulic systems. Manufactured by the Adel Division Products Corp. of Franklin, Calif., the particular design of this valve has been to obtain compact assembly, with low pressure and light weight, together with a high rate of flow and unusually low pressure drop. Operating handle loads as low as 15 lb in. are attained while operating under 1,000 lb per sq.in. pressure. This means that valves may be operated with an applied force of less than 4 lb on a 4-in. handle. Design pressure of 4,500 lb per sq.in. is used on all sizes with provision for 3,000 lb per sq.in. operating pressure in special units. All operating parts are readily removable and may be removed from valve bodies without breaking the body. Weight of the 1-in. valve is 1.5 lb. Overall dimensions are 12 x 23 x 1 in. Model 4 is offered for applications in terms of 15 GPM and fitted for either straight or page threads—*AIRPORT*, May, 1949.

Such demands as absolute reliability and ease of operation of all manner of aircraft controls have made the use of self-lubricating bearings for all controls, retractable gear, flaps, ailerons, rudder, trim, etc., a definite reality. Lubricating materials, such as the Moerl Grease, are now available in aircraft sizes, particularly material SAE 1000, by Moerl, Philadelphia, Pa., has opened up a development of bearings to meet such requirements and now offers a complete line of ball and roller bearings specifically designed to meet aircraft control problems—*AIRPORT*, May, 1949.

An anticipated response on aircraft long range maintenance has provided an impact and reliable service has been required. Marine Switches, manufactured by the Marine Switch Corp. of Everett, Mass., have been specially developed for aircraft needs and are now being used widely both in this country and abroad for signaling position of retractable landing gear, automatic control of landing gear operation, wing flap propeller pitch control, etc. as batch releases, etc.—*AIRPORT*, May, 1949.

Keeping pace with the rapidly increasing demand for stainless steel, the Republic Steel Corporation, Marathon, Ohio, has recently expanded its manufacturing facilities. Stainless steel is now available to the trade in a wide range of sheet and strip sizes and gauges. Increasing application of stainless steel to aircraft design and manufacture is being experienced—*AIRPORT*, May, 1949.

Since many aircraft parts must be protected against corrosion, especially in seaplane service, the aviation industry will doubtless find considerable use for the new Alloys Rust Preventative 770^{1/2} which is manufactured by the Alloys Rust Co., New York, N. Y. This product is said to penetrate loose rust, dress quickly, is easily removed, is water repellent, heat resistant, will set cold and is non-adhesive—*AIRPORT*, May, 1949.

Applicable to aircraft operations in machine shops or tool rooms, and in manufacturing bench work, a pneumatically operated vice has demonstrated its ability to increase some types of production up to 50 per cent. Available in a range of five sizes, the tool is offered by the Larson Air Vice Company of Portland, Ore.—*AIRPORT*, May, 1949.

To aid welding inspectors and operators to check fillet welds accurately and rapidly, a low priced fillet weld gauge has been developed by the General Electric Co., Schenectady, N. Y. The gauge can be used on either of the following sizes: $\frac{1}{8}$ in., $\frac{1}{4}$ in., $\frac{3}{8}$ in., $\frac{1}{2}$ in., and $\frac{5}{8}$ in.—*AIRPORT*, May, 1949.



Adel 4-way hydraulic selector valve.



Moerl Grease bearing.



Marine Switch.



Larson Air Vice.



Maxxene Diesel Tire.



De-Sta-Co Toggle Clamp.



De-Sta-Co Clamp.



De-Sta-Co Triple Clamp.

To fit the need for non-volts of adjusting the sensitivity of Turn Indicators under actual operating conditions, the A-1 Turn Indicator Sensitivity Control has been developed by Aircraft Instrument Service, Inc., Detroit, Mich. This instrument provides the pilot or operator with a means for correcting for any change in sensitivity of the Turn Indicator due to variation in suction from vacuum or vacuum pump and may also be used as a shutoff valve to protect the Turn Indicator during autoride flying. The device is already in service on a number of leading airlines. Total weight is 30 ounces. The control can be mounted in a few minutes and requires but 16 in. of instrument panel space—*AIRPORT*, May, 1949.

Introduction of **new** type of lightweight air-operated landing gear has been made by Imperial Road Company, New York, N. Y. Also available with plated grip, offset, or split button handles. One type is a long stroke, shockless machine for aluminum dural, or soft aluminum. The other is a short stroke fast acting model for general fabrication work—*AIRPORT*, May, 1949.

Complete elimination of damage to tire valves caused by cracking of the tire when the wheel is advanced in the direction that wheel when by Maxxene Products Co., Cleveland, Ohio. The Maxxene. During the time it is equipped with a valve stem that projects out through the side of the tire near the edge of the rim but not connecting it. These tire valves are available, 10 x 2.75 in. 12 x 3.20 in., and 16 x 4.00 in.—*AIRPORT*, May, 1949.

Bolted and Tapered mounting is made possible, especially in cramped quarters, by a pneumatic engine retractor introduced by The Cleveland Pneumatic Tool Co., Cleveland, Ohio. Known as the Class 41, this new tool is said to fit in as overall height and weight but 24 lb. It will handle sheet rivets up to and including 1 in.—*AIRPORT*, May, 1949.

In response to a wide demand for improved rapid action clamping tools for aircraft production work, two new clamping tools have been perfected by the Detroit Stamping Co., Detroit, Mich. Both clamps are of rapid action type and of rugged construction. The De-Sta-Co Toggle Clamp No. 220, "Aviation" model, delivers a pressure ratio of 30 to 1 to the clamping area. De-Sta-Co Toggle Pliers No. 460 allows adjustment of the clamping head for a spacing of 0 to 11/16 in. Closing of the handles exerts a pressure ratio of 75 to 1—*AIRPORT*, May, 1949.

Application of a new principle to large outside bats for heat treatment of aluminum skins results in economic circulation of the heat by means of electrostatic forces generated at the heating electrodes. Various heat-treat furnaces of the salt bath type and using the Axial-Edgewise principle are now available to the aircraft industry from the Axial Electric Company, Inc., of Philadelphia, Pa.—*AIRPORT*, May, 1949.

Current features of **air walking** are writing new answers for fast method of advancing aircraft steel tube structures. Special equipment manufactured by the Lincoln Electric Company, Cleveland, Ohio, is being used and by Boeing Aircraft Company and other representative plants in the manufacture of some of our latest types of aircraft—*AIRPORT*, May, 1949.

(See page 112 for Window Drawing)



Air walking in construction of Boeing aircraft.



Rep. R. T. Foy, Director of Flying, United Air Lines—“We alone will need 40 to 50 co-pilots a year for the next 4 years. Last year we had 30 graduates of Boeing School of Aeronautics—would have hired more had there been space.”



by George F. Wynn, Superintendent of Flying, Boarding School of Aeronautics: "This school trains men for careers in modern commercial aviation. We, therefore, train our students only with heavy, commercial-type planes—6 different types, ranging from 2500 lbs. to the multi-engined transport. In addition to the two flying courses mentioned by Mr. Lee, we also stress courses, in 17 modern ships Gov't-approved in all departments, as required and appointed by United Air Lines and its transportation administration."

Steve T. Izzo, School of Aerospace and Mechanical Engineering, University of Southern California: "For young men and women at least 20 years old, with 2 years' college, we have created the new *Autodesk Pilot Course*—addressing those reduced 9 months, tuition reduced \$1750. For high school graduates, we have reduced the tuition on our *Autodesk Pilot* and Engineering courses (28 months) to \$1750. We do this to help reduce the soaring cost for higher education costs."

Boeing School of Aeronautics

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and the next 100-200 years, we will

THE CANADIAN JOURNAL

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Erosion

Surface Coatings
Anti-friction

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Boeing 787
Boeing 797

Guidelines

THE AVIATION

第11章 C#基础语法 88

NEWS

WHAT IS ADO

BLAINE STEUBENFIELD
Wash right

FDR Orders CAA Back to "Commerce"

See *Sony and Best Doctors* on page 80.



AVIATION ABROAD

British Overseas

Gets Start

British Overseas Airways Corp. officially took over all air services of both Imperial Airways and British Airways on April 1. On the Board of Governors, as recommended by the Committee of Imperial Airways, Mr. Clive Francis, Chairman, Mr. Leslie Gander, Deputy Chairman, Mr. Harold Brown, Mr. George Chichester, and Mr. W. R. Ransome, general executive member and Director General.

The new organization has eight departments, which handle, among other things, passenger, cargo, traffic, operations, service engineering, research and technical development. In this capacity the Manager is Paul E. Frew.

then, with offices at 120 Fifth Ave., N.Y.C.

Trans-Atlantic mail service from England to Le Bourget, Paris, via Newfoundland and Canada, is to be started about the end of May. The flying boats Calcutta and Gordon, which were on this service last summer, will again be used.

The British Corporation is at present launching on a grand war basis but it is to be hoped that passenger services across the Atlantic will be resumption as soon as possible 1940.

Under an arrangement with the British Government, the Airways Corporation at present operates all flights for the Royal Mail Service. In addition, it provides two services weekly from the United Kingdom to Australia, from



SHIP IN THE AIR is a scale model with a 40-foot wingspan that type English plane to built in the future as giant flying boats for Atlantic passenger services.



THREE ARMSTRONG WHITWORTH WHITLEY heavy bombers, which Britain has been using continuously in recent weeks from bases in the Middle East, will be replaced by Avro Lancasters when these ships will be 600 miles. Changes of last minute in aircraft below. Test flights have proven to be extremely effective.



TAIL GUNNER in an A. M. Whitley. To operate four guns, apparently of 20 millimeters, gunner gets two handles. At his disposal, left, is a search light and gunner moves from side to side. Turning handles up and down enable change altitude of gun. Power is hydraulic. Hot cartridges when in left Westinghouse electric motor.

70



A NEW FOURTEEN-CLIMB RATE TWIN ROTARY ENGINES, shown in the center, have been announced by British Aeroplane Engineers, of Boreham, Essexshire. The engines are being used on the Supermarine 322 and 324 fighters. The engines are to be used in quantity production.

AVIATION May 1940

MODERN AS TOMORROW THE SILVAIRE BY LUSCOMBE



The Luxury Cabin, a highly upholstered in maroon velveteen and leather, and the instrument panel is a combination panel fitted with glass compartments and silk drapes, making the appearance of highest priced executives.

SILVAIRE STANDARD EQUIPMENT

Dual ignition Continental 50 hp fuel injection engine — wheel pants — moderate strapping — basket tail-wheel — compass — chronometer balanced shock-mounted instrument panel — custom styled two-tone interior — glass compartments — silk drapes — all standard instruments — and other items usually classified as "extras."

* * *

See Luscombe on display at these addresses: — 207 Park Ave., New York City; 32 W. Hanover Street, Trenton 8, P. O. 112 Glass Street, Glen Core, N.Y.; 1010 North Meridian, Indianapolis, Ind.

LUSCOMBE "TRAINER" and "STANDARD"

The original all-metal all-purpose light airplanes, popular because of their great strength, performance, appearance and durability, continue as an undisputed leaders in the low-cost field. Powered by Continental 50 hp, 65 hp, and Lycoming 65 hp engines, these well known models are priced from \$1025 with down payment as low as \$633.

For further information and a free demonstration, see your dealer or write Dept. C-6.

LUSCOMBE AIRPLANE CORPORATION, West Trenton, New Jersey

TRIPLE SAFETY

WITH THE NEW LEARADIO 3-WAY RADIO AMTRL-12

SEE

your course on the azimuth scale of your AMTRL-12 Direction Finder. Simply rotate the highly sensitive, shielded loop and receive an extremely well defined null. Then read the bearing on the azimuth scale and set your course. "Home" on any radio-range station, approaching it from any angle. Fly a courseless course without continuous home-finding. No need for being lost at any time!



SPEAK

with your AMTRL-12 Transmitter to any of the hundreds of ground stations all over the country and maintain invaluable two-way communication. Find out exactly what you want to know, exactly when you want to know it! A special dynamotor powerpack gives 35-watt operation and really remarkable range.



HEAR

All radio-range stations and control towers on your high-performance AMTRL-12 Receiver. Fly the beam—get the weather—carry on two-way conversations—keep in touch with everything that concerns your welfare.



THE Learradio AMTRL-12 (Ranger Transmitter and Direction Finder) is more than just a radio communication system—it is a priceless form of property and personal insurance. It provides the conservatively pilot with the three major forms of radio contact for the successful completion of every cross-country flight.

The AMTRL-12 was painstakingly engineered by Learradio to fit light enough for the lightest of the light planes—to give performance enough for the fastest of the big planes. Built to meet all ATC requirements—power to suit all budgets! See your Learradio dealer for further information or write directly to us.

\$377

and much, every unit of 30
includes receiver, transmitter,
antennas, cables, and dyna-
motor power pack. Total
weight only 30½ pounds.

LEAR AVIA, INC.

DETROIT, MICH.—Branch Office: Research Field, Miramar, L.L.N.E. • Los Angeles: Municipal
Airport (Santa Monica), Calif. • Branch Airport, W. Palm, Fla. • Cable: Learavia, N. E.



"Trouble is, we need more power"

You can't teach any place of aviation without finding yourself faced with the problem of power... and more power. Whether you are building a model or a transport, the more power you have, the farther and faster that it flies.

That's why aviation engineers today are constantly working to develop greater power through fuel and engine improvements. And among them are the re-

search engineers of the Ethyl Gasoline Corporation.

Files of data have already been stored. Some of this information is useful today. A great deal more will become increasingly valuable in the not too distant future. For it is this program of continuous research that will provide better fuels and engines for the flying of tomorrow—the "airman" who today is twisting a rubber band to make his plane fly.

ETHYL GASOLINE CORPORATION, manufacturer of anti-knock fluids used by oil companies to improve gasoline

AVIATION FINANCE

Spotlight on another financial article is held by the present *Carlton-Wright Auto Corp.* merger as another project to save in the place. Auto companies often need fast: parts, tools and equipment, while auto manufacturers and producers are likewise scheduled for delivery this year, and greater Auto works for 1960 alignment.

Carlton-Wright-Ailes Corp. proposed merger, will come to a decision late this spring when stockholders vote on the plan. It has been strongly maintained that Carlton-Wright shareholders would give consideration to eastern daylight programming expansion of the network.

Domestic airfares handled a record volume of traffic in March, exceeding that of last October, the best previous month. Eastern Air Lines was principally responsible for the new high record. Traffic over the EAL system is usually at a standstill in March.

Brazil and a number of other countries—but some of the trans-continental visitors enjoyed record March travel. Following, the March gains enabled the air transports as a whole to break about 2,000,000 in the first three months of the year.

books and in the first quarter at the end of February we do

Current Familiars Benefits

With the Airlines

planer park

15 FT. CURTISS ELECTRICS

EQUIP AMERICA'S LARGEST TWIN-ENGINED AIRLINER

—THE NEW 36-PASSENGER

CURTISS-WRIGHT TRANSPORT

CURTISS PROPELLER DIVISION, CLIFTON, NEW JERSEY
A DIVISION OF CURTISS-WRIGHT CORPORATION

the Los Angeles Stock Exchange became effective April 13. Concurrently, Edmund T. Price, president, issued a statement calling attention to the growth of Solar from year sales of \$150,000 for 1958 to \$100,000,000 for 1967.

for the fiscal year ended April 30, 1970, and to \$431,148 for the six months ending June 30, 1970. Banking is currently about \$1,004,360 and current charges are at the rate of more than \$180,000 per month.

West African delivered sales were \$100,000 for the six months ended March 31, 1940, up from \$60,000 a year ago. Result is holding present plant capacity 20 percent surplus.

uper Airways' unfilled orders were above 500 planes in April. Finalization of an order has boosted up output in the last six months this year.

Media Relations sales increased approximately 40% in the first quarter of 1948. At the same time new orders approximated

agreements and related grants
already sound about \$81,000,-
00, a gain of \$10,000,000 in
the past year monthly. A divi-
dend of 8% has been declared
payable June 1.

of **Interstate Aircraft and Engineering Corp.** for the first nine months of the current fiscal year were \$184,570, up 151% from a year ago, according to E. P. Smith, president. Earnings April 1 stood at \$800,000, an increase of 84% from the previous year while net profits were \$20,000, as against a \$15,000 loss.

Aerospace **News** Go **airmail** for the first quarter amounted to around 450 a share, as against 229 a year ago. Application will be made shortly to list the stock on the N.Y. Stock Exchange. Sales 22% of current sales in the aircraft, aerospace products and aerospace services are in excess of ship-

Interflug Aircraft with a backlog already above 80,000,000 as a result of a parts order from Interflug, and an order for 4 monoplane transport bombers from Norway, expects to have total 1300 employees by June.

Braun's newest music was overexposed the first day of offering. . . . Volume Air Lines' unfilled orders were \$14,000,000 on March 1, an increase of \$1,500,000 a year ago. Transoceanic Air Lines reported a deficit of \$321,000 for 1939, expects a profit this year. Eastern Air Lines has an all-time passenger record break. 23, for passengers, 2,724.

A black and white photograph of a Douglas C-47 Skytrain aircraft in flight. The aircraft is shown from a low angle, looking up at the fuselage and the four-bladed propellers of the two engines. The aircraft has a dark, polished metal finish. The background is a clear, light sky.

CURTISS *Electric* PROPELLERS

KINNER PRODUCTION IS GETTING RESULTS



FACILITIES at Kinner now are keyed to a production of 150 engines per month and these are being increased to permit a capacity of 3000 engines per year.

With ample reserve for additional orders, Kinner is meeting all delivery schedules on both domestic and foreign orders, including the volume-deliveries of Kinner Engines to Canada under the British Commonwealth Air Training Scheme.

100 H.P. 125 H.P. 160 H.P.

KINNER MOTORS, Inc., GLENDALE, CALIF., U. S. A.

KINNER

AVIATION, May 1940

PROFIT & LOSS

Trusts Buy Aviation Stocks

By Raymond Headley

100 Trusts will be big quiet buyers this year. This is borne out by the seventh annual survey of stocks held by 107 investment trusts made by the brokerage firm of Passaic-Jones & Co. According to the survey these trusts greatly increased their shareholdings in the securities held in 1939, although their total assets were down 10 per cent in all investment industries. These gains were made at the expense of the holding, value and insurance industries as holdings in those groups declined. As a result of phenomenal growth and accelerated current earnings, aviation stocks have been the most popular of all investment trusts, and the industries in which investment groups place their funds.

The number of Douglas Aircraft shares held by these trusts increased 110 per cent last year, Morris 75 per cent, Lockheed 60 per cent and United Aircraft 40 per cent. In addition to the trusts, the investment companies also are the part of these institutional investors for big aerospace stocks. American Air Lines and Eastern Air Lines appeared in the survey for the first time in 1939 while heavier loadings were made in Pan American Airways and General Air Lines.

In this investment "popularity contest," United Aircraft topped all other aviation stocks by a factor well matched appearing on the portfolios of 20 trusts. It is followed by Douglas, which is held by 18 trusts, and the aircraft line is the most popular of all industrial stocks. (Kinner's Cooper, found in 16 investment lists, was the all-industry favorite.) The Martin Company was the second most popular aviation issue, having representation in the portfolios of 15 trusts. Other aerospace stocks in the popularity were Douglas, Pan American Airways, United Air Lines, Eastern Air Lines, Curtis-Wright A stock, Lockheed, American Airlines, Consolidated Aircraft, North American Aviation, National Aviation, VFW and Boeing.

As the largest aviation financial unit that has been planned since 1938, the Curtiss-Wright-Aldis Co merger is a main topic of conversation in Wall Street. Several companies are interested in the new unit, including the Republic Metal World Corporation, Aldis as well as representation of the plus. There has been guess that C-W plans to buy some necessary and massive tail components—hence the Boeing part of aircraft. It appears more likely that the company would not go to the extreme of buying Aldis and would be charged after the proposal for prompt Aldis' preferred and Curtiss-Wright class A stock. This would solve in a roundabout way the capital shortage—only minute stock underwriting of Curtiss-Wright has been made for years to give Curtiss-Wright a certain structure, and in merging with Aldis other aircraft companies and more available for an industry which has continuously shown the presenting of large ranges of newer ideas and loaded debt ahead of the economic crisis.

First quarter earnings of the aircraft companies were only a preview of the higher profits expected later this year. Shipments in some cases like Lockheed and Martin were down 10 per cent in the first quarter, due to a short lag in aircraft delivery. The effect on earnings will be most sharply when the figures of the engine companies' expansion programs begin to be felt. Much like aircraft companies like Bendix and Thompson Products are likely to repeat the largest relative lift in first quarter earnings due to gains in both their aviation and automotive divisions.

AVIATION, May 1940

GUARANTEED FORGINGS..



STANDARD for AIRCRAFT



WYMAN-GORDON

WORCESTER, MASSACHUSETTS

HARVEY, ILLINOIS • DETROIT, MICHIGAN

NO Doubtful Few To "Gum-Up" Fastening Jobs



...When Parker-Kalon's Quality-Control Laboratory guarantees fastening devices

Even a few imperfect screws in a dozen can "gum up" assembly work... waste time, boost costs, fail to make satisfactory fasteners. That's why thousands of plants specify Parker-Kalon and avoid all models named in the "Doubtful Few."

Parker-Kalon Fastening Devices are made to standards that precision "Doubtful Few" standards that could only be attained when Parker-Kalon established a \$150,000

Quality-Control Laboratory. With its reinterpreter in the industry, this laboratory applies a unique assembly technique to the fasteners that Parker-Kalon Fastening Devices always seek right and hold tight.

It pays to buy Standard Self-tapping Screws, Socket Screws and other fastening devices that are made in the most modern plant in the screw industry. Parker-Kalon Corp., 180-186 Varick St., New York.

SOLE ONLY THROUGH RECOGNIZED DISTRIBUTORS

**Quality-
Controlled** **PARKER-KALON**
Fastening Devices



AVIATION OPERATORS CORNER

10,000 Cash Contests

The summer, there will be 10,000 more jobs available for the place to fly. Most of these will have money to rent, whereas operators who want their share of the new business should be prepared to pay for May getting ready for it.

Approximately 5,000 of the pilots trained by CAA live in the same general vicinity where they are flying. Most of these pilots will continue to do flying with the same operator. Most likely, to say, any operator who has had a group of CAA students in his shop, he can hold on to his bags and don't let anyone else know that those passengers won't bring an engine! About 30 per cent of these students leave bags on their flying.

The other 5,000 college boys have been attending school away from home. Many of these may be gone for a year. When they come home to home they are prone to start looking for a place to fly. In "Dumb Town" or "Dumb City," or that type, we have the answer. If you can keep up these flying bags, it is up to you to let them know you can ready the business and that you want to do it.

The boys had to leave or move or conduct extraction and you can meet them with your shop. But they are used to flying in other areas. You can meet them, go with off the road, and make some pretty trips that are kept tight up.

The boys are all going to want to go to the airport to go to try flying. They can pay for it, but they can't pay too much. Don't tell the guys that have the golden eggs by charging too much.

You usually have to spend money to make money. Last month we suggested an advertisement in the *Aviation News* that states to work for four advertisements. Whether you use ads, or paper ads, it may pay you to do some advertising. Get in touch with some of the new business that summer.

Standard Airmotive Company is the new name of the former South-Hamilton organization at South-Hamilton, N.Y. The name will no longer handle airplane sales, but will concentrate on service and repair. It holds every class of CAA rating for repairing ships.

MacMoss tells us that the Bush Inn, Pala, airport is being renamed or for other things than the name of the inn. The CAA will soon be using the airport regularly. Lightship equipment which was installed and runways are being lengthened.

Challenged Sister Coach was never throughout the winter and has no extensive plans for an option program. Over 10,000 operators came out to see the meeting shown at Elkhorn, Kenosha, Wis., on April 25. About 300 flew the next night.

Port Wayne, Ind. Avco Corp. announces the Field Annex was flown Sunday, July 22. Last year over 35,000 persons saw the show. The Field Annex has gone up the Green. Port Wayne places the highest percentage of the Mid-West, Bob Schatz and others. The Club has a membership of 250.

Terre Haute, Indiana

is proud of the

city which was recently founded. The city converted a waste waste of sand from Toronto into a fine sand for the sand industry. The city has two 1,000-ft. runways that are hard-surfaced and an additional 3,000-ft. grass runway plus several others.

A 100,000-hp Hanger and a spacious administration building have just been built. A complete equipped seaplane base is now in operation. The Field can get to the business section of the city within 10 to 15 minutes by using a cable train for airport use.

Wing-Nut Company announces to make news, this time with an airtow trailer. After describing the ABC of flying and a personal presentation of how its airtow trailer can be used to haul the largest air show in the world, not stop by right at.

Time Aircraft Corp. has sold its repair division, located in Grand Central Air Terminal, to W. T. Tamm. Tamm has accepted as secretary treasurer of the corporation to devote all of his time to the rapidly expanding repair business.

W. T. Tamm has been president of the Standard Electrical Fastening Unit, a new brick building for these purposes, and additional management for the service. One building is set aside for the study of tools, also sales and advertising. The initial is directed by Capt. Maxwell W. Tamm.

With new Cadets arriving every six weeks

at the school at the Standard Electrical Fastening Unit, a new brick building for these purposes, and additional management for the service. One building is set aside for the study of tools, also sales and advertising. The initial is directed by Capt. Maxwell W. Tamm.

Pat W. A. Wheeler has been appointed Director Air Lines' Office of Science and College Relations. With many years behind him of experience in public relations, Pat Wheeler has been selected well for United with the schools and colleges of the country. He will be in Chicago this month, and will spend much time traveling up and down the lines.

More schools should follow the example of Herbert Bayard of the American School of Aircraft Instruments of Glendale. Cal. His being on the job gets him in touch with what the industry wants in instrument requirements from just his own neighborhood. Mr. Bayard has taken a number of his students to the industry, utilizing on aircraft, aircraft engines and factories. His training course will be clearly geared to what industry is looking for.

TRAINING at Air School

Sixty Schools at the time of writing have given aviation airplane engine and propeller other experience for its aviation course by the Army recently. The schools come from three states and include about 400 students enrolled.

Hilltop Training School in New Orleans was given aviation airplane engine and propeller other experience for its aviation course by the Army recently. The school comes from three states and includes about 400 students enrolled.

Hilltop Air School of Aviators in Philadelphia placed 240 graduate last month. New school equipment includes a 3,000-hp

engine and a 100-hp engine.

New Hanger at Terre

Haute

91

Wasa, now Leavenworth, Mo., and the Commandant, Gen. Taylor, first fatalities were brought in to the hospital.

On Dec. 1, 1944, here came a most unusual ground audience run by the Chamber of Commerce that a second and more elaborate show would be arranged.

The first event was a 100-mile run, a week for six weeks and an invited 1,000 persons.

Students out at the High School in Bothell got a lot of fun out of watching the new High

Frequently, that was described as not being true. One boy, seated at the school, responded the following day:

"I was swimming for a long time and the first thing that I knew I passed under some rocks that shouldn't have been there. I looked up and saw the 'Dragonfly' about a thousand feet above me, but I knew he couldn't get into the field I was in as high as he was, so I swam on and landed. When I landed back after landing, there was the 'Dragonfly' resting on the ground, about 200 yards behind me, and, by the time I had swum back to the fish the 'Dragonfly' was floating around again at 5,000 feet."

Review Board of Aeromedical bodies and advanced methods of flying.

placed 200 students who are currently here. The school and its facilities are in excellent condition, and we will be able to accommodate students who are interested in attending. Mrs. Elsie Hayes, who is a native from Goldfield or San Francisco, Several Boarding students have recently come to Cheyenne in their work at the new T.A. home under the new apprenticeship plan.

See its requested number of students, both spaces and equipment, are available at the Local College of Australian at West Ryde, N. S. W. Several new courses have been established including a Commercial wok fuel injection. New propeller and other equipment has also been added.

JERRY SAYS

By JOHN WILSON

The extensor. Ordinarily the one-point Jing-Weimeng is used; conventional acupoints as held in its bracket, by side and change. Care should be taken that the extensor is not primarily affected by the needle. If the extensor is affected, it becomes weakened by the needle, whereas, when by the pericardium or just by clicking in and out of the acupoint it will usually open the face and bring joy. The methods of its happenings when making a hand or tailfoot or by vein, etc., are as follows: usually it is the extensor which is affected. It is a good idea to combine the extensor with a quick operation device which appears to be very good and should be used.

Half acre of LeGrand's airport. The seven hangars at LeGrand Field encompass 33,000,000 cubic feet. Each hangar could accommodate a full sized biplane field with plenty of room for spectators. From floor to bottom of houses is 22 feet. Doors 100 feet long and 40 feet high open to the full sweep of cold winds from the bar.

Despite the tremendous promise of heating that keeps gases, a temperature of 40° F is maintained in the heater, 42° F in a adjacent shop and 50° F in the office. When kaigar doors are open and then closed at an outside temperature of 30° F, the kaigar room is heated to the desired temperature in 15 minutes. When air discharged from the fire box and returned to the heater room also at the fire box, gives a minimum difference of temperature between fire and setting. Animal readings show a temperature difference of only 5° F between 2000 and setting.

Thirty 3,100,000 BTU per hour heat exchangers furnish the heat. The air being heated is always under positive pressure while the gases in the combustion chamber are always under a slight negative pressure. This means that the products of combustion can never pollute the air stream.

Barrels. With argonines being packed out in the open at a larger scale than ever before, it is important to have good doors and door locks to prevent pilferage of valuable equipment. One point to watch in these door locks is that you cannot get into them and wash the inside of the shell especially if there is sand possible or talus material in it. This increases the weight of the shell and is likely to cause corrosion. It is recommended that these holes be plated at the bottom of the door to let the water run out. On the port side, base of the water tanks through to these traps.

"I was a pilot, too." "In connection with candidates not physically qualified for flight training, the Base at Philadelphia reports an unusual instance. One candidate appeared for physical examination and his eyesight was such that if he looked anywhere but ahead he saw double. The commanding officer commented that the student could not be accepted. However, he would be permitted to fly kites in, with himself as the 'Lone Dancer'."

SO YOU
fly
YOUR OWN



ALUMINUM USED HERE

If you belong to the growing host of those who are fed up with this place, here's a tip:

special case which is given Alabama prepared for
budding military and government-owned aircraft.

When you buy your next ship, notice how many of the parts are made of **Steel**. American Alloys

In each place where aluminum is used, the manufacturer has taken particular pains to give you trouble-free reliability.

Aluminum construction brings you these advantages which are unequalled in the "All-Aluminum" aircraft which they operate. You get lightness which insures performance, and strength which adds to safety. You get ultimate in vibration which lightens the handling of upplane. The aircraft utilizes All-Aluminum and in our shop are produced with the same

That list gives the most important parts for the year's model. Next year, the list will be longer—because these popular aircraft are getting better and better. **ALLISON COMPANY OF AMERICA**, 2800 Gulf Building, Pittsburgh, Pa.

ALCOA ALUMINUM

ANSWER
May 1967



STAINLESS STEEL

ALUMINUM ALLOY

**SURFACES
& PARTS
HYDRAULIC
EQUIPMENT**

CONCENTRATED specializations in Aircraft Engineering and Fabrication, including the latest development in hydraulic equipment.

Planning dependable production schedules made possible by the most advanced precision machinery and skilled craftsmen, is a reliable source of supply for the aviation industry.



FLEETWINGS
INCORPORATED

BRISTOL PENNA.

AVIATION

May 1941

45

WHAT I SAY....

A well-known private pilot presents
the views of his fellow flyers.

We took delivery recently of a new *Stinson 100*. The weather had been bad for several days and they were still too-busy to bring the ship when we arrived. After a rugged, violent flight, the pilot made a series of several approaches and landings and then took us with a radio for the passengers. Once again we learned by the hard way.

That was a new one to us. What did we tell the man? "It's not too bad, but we have to make a series of landings." It turned out that the accurate observations were not made by the man in the barbershop. The ship was in a three-point landing under the most nose-heavy condition. With that, however, an elevator stop is riveted in place, and therefore the ship can never be brought up to a full stall from approach, or even a 45° angle. It's an old trick, but it is reliable. The reason is the tailplane is set up all aerofoils—and, definitely, at the ladies' angle.

We understand the restricted elevator and the limit-in-slide are measured to compensate ship to equal to the "old" stick position. This is also true of the rudder, which is rated to the old practice of cranking and cranking. The C. A. factors still remain unchanged. They also respond quite favorably to quadrant. The problem is there. What is it to be? Many of the "new" ones have another, and this indicates that he would be forced to fly in the air to prevent the passengers from getting out of a maneuver he will never get in?

We were sitting in the back end of a DC-3 at one time with a small hot throwing cup in the middle seat. Above ten thousand feet, the ship was in a nose-down attitude. When we alighted, the pilot suddenly cranked off and went around for another approach and a lovely landing. During the brief landing stop we asked the pilot what had happened. "Oh," he growled, "a bloody black block was just off the rudder stop. When I got it off, I didn't know whether he was going to talk off or not."

That was evidently poor judgment, but just to prove the point out, we observed really. "Yeah, I suppose you will still have to build your own right way like the rest of us. You can't just sit there and do what you want here." If we had this ship with a tail like that, we would have made a catastrophic. With plenty of time, he came right back. "This is a maneuver expert. The ship seems to want us here badly. If those black private ships don't get out of the way, we'll be in trouble."

We looked around. There were six of them moving around on the ground or within sight in the air and knowing that there were only four working elevators in and out of the ship, we were in a bind. A maneuver of a different sort would do the trick. We had to do a series of steep turns that support to private ships. That would be a different story, so instead we landed but with another thought.

"We don't see your problem is with the private ships. They are built to fly. You can't do that with this ship, and they want to keep out of your way doing as much as you want them to. Listen to me as fast as the airport manager can talk the wheels to drive out and way not and green flags. If you're not before you are in, that everyone will be happy to help you out. Land in as fast as you can get out with the passengers and you ought to get him to do home thing about it."

That great big pilot—representative of the best elements we have in flying—had a well-justified point as articulated as he had it. He was talking before "home," but said thoughtfully, "I never thought of that."

There are many interesting airfields and airports down through Central America, but, best of them, are the international airports of Pan American Airways. We present a private pilot winding down through them in writing

but an aeronautics in them, but you'd never know it. On a recent trip to South America through the land airports of the Central American Republics and back by way of the sea bases of the West Indies, we were flying an amphibious plane that was just fast enough to get into flying condition in the first place. Flying from the General Aviation base in San Salvador, El Salvador, and we took up the rating at Durango Key, we were made to feel at home and our way was immediately remembered for us.

For American flyers there are two—quite the opposite—but the service is incomparable. Without our thinking of it, our plane was equipped with a box of repulsive Pesticide spraying guns and de-icing rigs. As the Japs who stopped off the hold alongside at six o'clock in the morning. A Pesticide spraying gun was set up on the deck and the ship's tail wheel tire had gone flat over night and should they have been in for an while we were at breakfast! Without exception every detail to make the pleasant was understood and provided for us.

A brand of new landing on Beach at a large terminal airport stopped to watch a DC-3 just finish from a complete overhaul, then off for its first subsequent check-up. The tired old man who had been working on the ship for the company money didn't like to complete the job until the landing gear was firmly against the longish sand and in a correct position.

The great ship settled into position, steadily, the pilot who had been working on the ship for the company, rising for the non-new as quickly to release the landing gear safety-latch. Sure enough to that job, he was not only released the latch, but also triggered the landing gear main lever. Gently the big ship lurched to the right and crashing that wing into the sand, the ship was now in a nose-down attitude, the left wing coming right down on that side. The nose stopped. The dust settled. The extreme surprise due gradually gave way on the crew, and concluded with all the seriousness of a census. "Bottled up,"

For a limited delivery you can buy a complete black block for your ship. It has a minimum of lead and galants, and you can take this off as far as you need to when flying. You have to take a bit for the nose to nose to do it. One of the greatest problems you will have to do is proper support it isn't operating consistently. The right answer, and the only one they will accept in, "Turn it off and get a right technician to look at it."

Now this problem is more than understood, it seems to us that the following should be known by you and incoming black lead for the ultimate strength. Inspection is entirely necessary. Right now, the Federal Communications Commission looks on your black block just as they do on the K-1000 Kite, or the K-1000 Kite, or the K-1000 Kite.

Flight. You have to file the complete exposure

details of your engine to get the right to use it.



AT THE CHICAGO SPORTSMAN SHOW, this attractive Techno-boat was exhibited. It is built with an all-wood hull and a special hand-hewn finish. The ship could reach the 100 mile mark. It was operated by the Fox Valley Flying Service of Akron, El.

Take to The Water

(Continued from page 20)

both and the operator has a crowd of 3,000 to 3,500 people to draw from. An *Amateur Tissue*, Harry Bell and Berthold's distributor, is busy getting them from his supplier and operator. The *Amateur Tissue* is a 100% leather belt cable from the river. In New Orleans, the *Chippewa* Air Service has an *Amateur* on their.

The East Coast has dozens of small plane operators, only a few of whom can be mentioned. One of the oldest is the Hampshire Air Service of New Hampshire, founded by Bob Fogg, who is now the Southington Facility Expert of CAA and who in his days as a pilot helped to advise numerous seaplane bases. The seaplane service he founded is now in its twentieth year, and has been since 60,000 passengers without an accident of any

Another operator who starts his race 5 years in is H. E. Redfield of New Haven. He continues to go up to the Thousand Islands and in the winter he takes a walk in Winter Haven Fla. Thanks largely to CAA, Florida has over 25 new airports and another dozen will probably be built. Florida is a *HELLBELL* for winter flying. In Miami, Farley

Riddle is being a bit flippant. He has a Ph.D. in English, students from the University of Miami are a learning impulse being.

One of the Atlantic water-beans operators is Glenn T. Clark of Charlotte, W. Va. You would hardly expect to find a successful airplane operator in the heart of the Blue Ridge Mountains, but there it is. Clark used to fly from the airport 20 miles west but decided to move his base to the people's garage. So he bought an old garage and built a hangar on one end at a cost of \$700. Since 1932 he has expanded several times. Bring on the winter, he gets lots of visitors who want to have a meal in his restaurant or have them stay over night. In an out-of-the-way place he has business and other attractions which pay him well.

Under State Director "Laf" Morris, Conservation is putting on an active campaign for progress. By July ten states will have been built. The state buys the \$50 for leather and material and NFA buys the stock leather. If the individual agents show the right spirit and responsibility, the state will turn over the bases to them and at present the state maintains and provides these.

The area around New York City, with its miles of resorts, bays and inlets, is attracting more complete pleasure boats every year. In the past two years, new operators have established successful anchorage bases in our area in Highland Park, N.J., a few miles west of the 129th Street Hudson River ferry. Although all are within 800 ft of each other, we can guarantee about no competition.

Bill McLean and John Newland, both commercial pilots with experience in the area, operate the A.P.A. Seaplane Inn on Chequamegon Creek. They have a 33' Cat and a 24' three-place open boat, and have a new C.G. 65 on order. In the past year they took 600 passengers for rides and gave about 500 hours of dual instruction. They board 47 students and have about 65 future students now. They expect to take from 115 students this year.

Tony Berney, W. Gao and R. P. Hales operate the South American Spring Service at Little Ferry, N. J. From their base on the Hudson River they operate two American ships and last year they sailed 36 vessels and made 439 passenger trips. They now have about 40 native students, who are building a new hangar and are plans in key two new ships.

The Modern School at Astoria, on the Hudson River, operated by Gustavo, Kubo, Zofner and (see in page 17)

The Mittermeier's lemur from a breeding field, to breed of the lemur and a complete team involved by and three both land and water plots are satisfied,

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Let's **BUY**
A TAYLORCRAFT
TOO---AND GET
MORE FUN OUT OF
LIFE — 

→ You, too, can get lots more fun out of life.

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LOW-PRICED AIRPLANE

for 1940

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THE RECORD

The new 1962 Tachoscoot is available in 40-60-65 and 60 H. P. Delane models and the new Tachoscoot with modern auto-brake steering and interchangeable wheel

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*Visit a Sunbelt Dealer or Flight Center Worldwide and see the 40+ aircraft. Get us to arrange an early demonstration for you.

SHAFER, 1990

—
—
—

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VulTEE Production

(Continued from page 41)

and built in our shops. This machine is powered with a high frequency electric motor which drives it at speeds up to 10,000 rpm, as compared with a maximum of 2,500 rpm on a conventional counterboring mill. Our extensive studies of operations are performed in the first two areas of which are being studied. We have a library of these of these high speed machines. An example of the time reduction through use of this fast counterbore tool is given by the time of one hour and 15 minutes recently established for a drilling job which had previously required about three hours.

As fast as we can move on to set up developed methods, we have been able to purchase and install many different types of equipment representing the last word in aircraft production techniques. One such machine is the E-Zee automatic riveter which we use for the heaviest assembly departments. While this machine has been used on the work of several by former methods, the E-Zee provides the hole counter and heads the rivets all to the remaining of an eye. VulTEE is the first plant in place that this machine is operating although other factories have done so earlier. In our metal rivet riveter assembly department we have adopted electric arc welding



Rotating high aluminum extrusion welding position and fast time in shifting work to a more comfortable position. A quick flip of big machine work revolution.

almost entirely. Through use of special jigs and arc welding we can assemble steel tube frames without any appreciable distortion. Perhaps the most efficient and efficient metal tube welding job is the large tapered nose work of the aircraft's front fuselage. This job is mounted on a large overhead frame which receives a master jig assembly in the center, and two side plate jigs on rollers. These side jigs start at the end of the large master jig where they permit workers and welders full accessibility for installation assembly of the two fuselage side frames. As



Requires speed with time and thought over design of VulTEE fast assembly jigs. They use of solid aluminum reservations and provide for great economy.



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From an "Aluminum Awareness" B-B C
Blue Network, every Thursday evening

MICARTA pioneered as a noncombustible material for aircraft pulleys 13 years ago in the Army Air Service. Its extreme light weight, resistance to moisture and its inherent characteristics of insulation, cable wear, made it a real find for aviation. Micarta is in everyday use by major aircraft builders for pulleys, fairleads, bushings, cable stops and instrument boards.

In like manner Westinghouse has developed scores of innovations for the industry, such as precision motors and controls for parts manufacturers, complete airport lighting, radio range equipment and instruments. Thus by continually adding new products for use on the ground or in the air, Westinghouse has always kept pace, and often led, in contributing to the progress of aviation.

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To pilots who have never had the opportunity of flying a Beechcraft and gaining first hand knowledge of these superior features, we offer the following reasons for making an early check-up.

1. STABILITY AT ALL SPEEDS

Beechcraft has

the startling speed of up. They assume the position of a biplane and fly at any speed and require a minimum of time during cross-country flights, even intercoastal.

2. FREEDOM FROM TENDENCY TO SPIN

They positively have to be forced into a spin, and recover with a minimum loss of altitude. The Beechcraft is a spin-free airplane. The Beechcraft has been completely tested in a normal way in 15 to 20 seconds when fully stalled.

3. HIGH PERFORMANCE

Beechcraft have passed their economic speed as never before. The Beechcraft has been since 1938. Their unique performance at high altitude has made them the choice of those who live business as carried on at high altitude; the racing pilot, the record-setter.

4. LOW LANDING SPEEDS

They have the lowest landing speeds of any aircraft in their weight classes. This is achieved by use of very low wing loadings and not by

means of cruise flap, which would tend to negate previous landing techniques. Beechcraft is easy to land in most cases by day or by night.

5. WEIGHT CARRYING EFFICIENCY

Beechcraft are economical of fuel because of their high speed at low percentages of power. They can fly 1000 miles on one load over long non-stop distances.

6. SUPERIOR FLIGHT VISIBILITY

Increased student activity has put a premium on flight visibility around many airports. The unique Beechcraft curved safety cockpit provides a 360° field of pilot's direct view toward the inside of any turn, over the upper wing.

7. COMFORT

Beechcraft compartments enjoy ample ventilation at minimum temperatures, and are fully lined for a high degree of comfort, and well appointed with comfortable Beechcraft landing gear and flap mechanism, electrically operated and capable of instant.

Any Beechcraft dealer will be glad to prove the superiority of Beechcraft. A careful comparison will be convincing.

BEECH AIRCRAFT CORPORATION

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KIRKWOOD, KANSAS U. S. A.

Snow Cruiser's Pickaback Plane



Universal Aircraft, owner of the Beech Model 18, recently acquired and renamed an old biplane by the First American Corporation. This plane will be used for Antarctic Polar Flight. American Strand and Cords.

MOGGED on the roof of Admiral Byrd's famous Snow Cruiser, now in explanatory duty in Little America, at an interesting five-passenger Beechcraft biplane, mounted on skis, The ship, equipped as a laboratory, carries special aerial cameras for use in photographing and mapping the polar continent, Antarctica, from the air.

It is only natural that an explore designed for service over the frozen wastes surrounding the South Pole,

... controlled with
American Tiger Brand
Aircraft Strand and Cords



thousands of miles from the nearest airport, should be constructed of the most dependable products available. That's why all controls are rigidly tested with American Tiger Brand Aircraft Strand and Cords.

These cables are a selected specimen of reinforced wire-cored fibers and backings, for use in the control system of commercial, private, and service craft. Composed of uniformly cold-worked wire, junctions drawn to high tensile strength, these

cables offer superior strength, excellent fatigue resistance, and maximum stretch. They meet all requirements of the latest U. S. Army and Navy specifications.

THREE CONSTRUCTIONS

American Tiger-Brand Aircraft Strand and Cords are available in solid wire, galvanized, or 12.5% tin-coated wire, in the following construction:

12 wire strand	solid wire	12 wire strand
12 wire strand	tin-coated	12 wire strand

AMERICAN STEEL & WIRE COMPANY

Cleveland, Chicago and New York
(Subsidiary of Company, See Previous, Arctic Case Divisions
United States Steel Export Company, New York

UNITED STATES STEEL

8471 TUNNEL
May, 1940
101

BEECHCRAFT

8471 TUNNEL
May, 1940
101

Lenape "Brave"

(Continued from page 62)

fronts, which anchor into the sleeve, "Y" alloy cylinder head. The top portion, which protrudes from the cylinder head proper, is $\frac{1}{2}$ in. in diameter with threaded 5 SAE threads.

Many features of the valve train may be noted. The cylinder has a double row of SAE 5 ball bearings in the rocker arm. Thompson sleeve valves for both intake and exhaust, provision for full float lead lubrication of rocker arm and double valve springs, one valve for the other which makes it possible for the engine to operate on the economy of one valve. A small lead washer is used for lead quality to all valve stems. Bronze valve seat inserts of unique design provide the lift of the engine by permitting removal in the event of wear and valve guides are fabricated from a special bronze alloy. In the event of failure of the valves, these guides will not permit engine damage since without undue damage to the valves themselves.

A great saving in the weight of weight on the engine is the use of a magnesium alloy cylinder, which is lighter than aluminum and weighs less than 22 lbs. with its cylinder base in place. The base itself is open on the center line of the cylinder and through-bolted and, in latter, both halves together. Provision is made on the cylinder design for the oil to prevent the remaining gases from the cylinder, and a special manifold which acts as a vacuum pump pump is connected between the cylinder and manifold and reverse. All the main mechanisms and connecting rods are enclosed in the front half of the cylinder and are instead of adequate lubrication through oil passages. From the main bearing area forward there is an increase in bearing surface all bearing parts are replaceable.

The crankshaft is mounted with four main bearings of 5 SAE No. 3140 steel forgings. There are two sets of ball bearings on the front half of the crankshaft, one of which is a deep groove double row ball bearing which is taken from a heavy-duty aircraft and does not have to be machined to size for motor as a pusher as will in a tractor without any change. The rear half has a ball bearing adjacent to the main bearing, and a plain bearing on the extreme rear which acts as a center of bearing as well as a



Front view of Lenape "Brave"



Cylinder and rocker arm



Crankshaft, rod and main bearing assembly.



Front half of main bearing assembly shown.

study bearing for the overhanging shaft which drives the accessories.

Phosphor bronze counterweights are so designed that a box of cast iron completely through a hole in the counterweight shears out through a hole in the upper counterweight. These shear shorts all the loads resulting from overhanging forces and the bolts used to fit the weights to the crank shaft are not forced to carry these concentrated areas.

The master rod and the link rods are of Indiana construction, machined from solid forgings of SAE 3140 steel. The master rod has a self-aligning, diamond-faced, needle-bearing bearing, which is very large, and is free to rotate, thus giving a double bearing surface, one on the exterior of the master rod and the other on the exterior of the crankshaft throw.

The connecting rod assembly consists of a bearing hole in the rear half of the crankcase. A single fixed gear on the end of the crankshaft drives four other fixed gears. Two of these drive the horizontally mounted magneto, independently, that provides two dual ignition. A third fixed gear at the bottom of the case drives the oil pump and the fourth drives the fan. The fourth gear at the top of the case powers the tachometer and the generator drive and also a fitting for an air feed pump if such should be desired. The unique lower fuel pump drive from the oil pump shaft incorporates a device which rotates positive lubrication for the lower fuel pump regardless of oil temperature. The alternate fuel pump drive at the top of the engine is designed with a case which is part of the vertical shaft of the generator and tachometer drive, which makes provision for the alternate expression of alternate type.

A short, one-piece, cam-shaft, cam, mounted on steel and rubber supports to reduce shock and prevent undue winding of the engine mechanism. Another means of weight saving in the magnesium alloy propeller is the use of a propeller hub originally used by Lenape. The propeller hub was approximately 30 per cent lighter than the magnesium hub.

Length Engine Specifications

Rated horsepower	93
Weight (Dry)	892 lb.
Radius	44 in.
Stroke	4 in.
Boiler displacement	25 cu. in.
Compression ratio	11.1
Rated engine speed (r.p.m.)	3500
Oil consumption	30 cc.
Overall length	24 in.
Fuel consumption gal. per hr. running (r.p.m.)	

162,250 hrs. HEAD START

RYAN is the only modern, low wing primary trainer now in U.S. Army Air Corps service, and the only airplane of its type developed and perfected through six years of TRAINING SERVICE. To date Ryan airplanes in military and civil training throughout the world have logged approximately 162,250 hours in the most grueling service to which an airplane can be subjected. Ryan Aeromarine Co., San Diego, Calif.
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WESTON
Aircraft Instruments

WESTON
Dual Resistance
Thermometers



WESTON Dual Resistance Thermometer (Instrument Type)



WESTON Dual Oil Thermometer (Instrument Type)

Don't Give Up the Ship

(Continued from page 17)

should come from cross-country flying. A pilot who has been flying cross-country flying close to the coast, port under the CAA pilot has had sufficient basic instruction to fly cross-country. Two pilots who fly together not only add to the pleasure of the trip but can split the cost.

There are undoubtedly all sorts of interesting places on your vicinity in which you can fly. Flying around the coast, across various rivers, across state lines, the list could be extended indefinitely. Private pilots have always enjoyed flying cross-country in these formations. Perhaps you could get two or three ships to make a nice trip together.

A number of operators have agreed to rent ships to CAA, Civilian, and Commercial, with money radio for 30 per hour, with a minimum guarantee. You could rent a ship Saturday morning, fly to some cross-country point, and return on Sunday. Yet you would pay only for the time you were in the air plus a small additional service charge.

Perhaps you live near a airport base, or will be spending part of the summer near a lake or river, or along the shore, where you can get the new thrill of seaplane flying. The seaplane pictures in this issue should appeal to everyone who enjoys flying in the water. After you have had a few instruction trips and have been checked out on floats, you will be delighted with flying over the water and with the freedom you can get from being able to put your ship down anywhere in the "water airports." You really have something to look forward to if you have never been any seaplane flying.

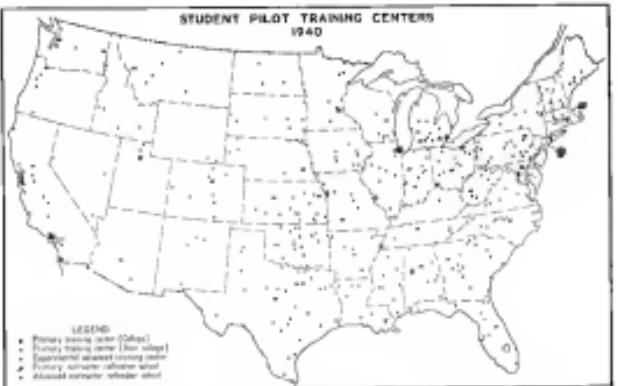
Please note that every other detail, needs to be kept up to efficiency as to maintenance. In aviation, there is a considerable talk of corrosion. It attacks planes as well as airplanes. Much planes, it gets in its work most easily during wartime, from flying over the ocean, bombing, and dropping bombs, even from lack of use. To keep a good flying plane, try to get out to the airport every week.

Many students who have had the least 30 hours or more under the Civilian Pilot Training program will return to college in the fall and will want to apply for advanced, secondary instruction. Although CAA has

not announced details of the advanced instruction, some off-the-record sources can be given about how to qualify. There are sure to be many more students applying for secondary training than can be accepted. It would be logical that CAA would want to accept students who have had qualifications, an excellent record during primary training, and an intention to keep on flying. If you want further CAA training, you can definitely help yourself in qualify by building up some additional flying time this summer. But keep your record clean.

Another good idea this summer, in addition to all those who have marched, is that it will help you to get an aviation job after leaving college, if that is what you want. Many of you are interested in aviation and are wondering how you can make it pay in a vocation. There are many opportunities in the field, such as being a skilled pilot. Every private airplane company in America is looking for top-notch aviators. There are lots of jobs, and lots of planes, but a combination of the two is not easy to find. Many college students have been studying avionics, manufacturing, advertising and selling in preparation for a business career. If

(Turn to page 110)



Find an airport near your home. There are also many other places to send ships in addition to those SHI CPT operators.

THEY WHO LOOK TO THE EUROPEAN MARKET...

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European markets why not contact with
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ENGINES *AEROSPHERE* contains descriptions of the design, construction and performance of every aircraft engine ever produced in any part of the entire world from the history-making engine of the Wright Brothers down to the current production models here and abroad. There are 1524 illustrations of longitudinal and cross-sections and extreme views. Described is every known aircraft engine, whether it be a well-known current production model, a lesser known experimental type or even one of the pre-World War period (over 2,000 models made in 650 firms in 24 countries). The vast range of material is directly presented alphabetically and there is indexed and cross-indexed in 100 tables of engine and type, giving number of cylinders, horse power, current models as opposed to obsolescent, etc. Included are tables giving the principal specifications of current production models throughout the world.

AIRCRAFT The Modern Aircraft section presents photographs (379) and descriptions (specifications, construction details, listing of standard equipment and instruments, performance figures, engine, etc.) of all the aircraft currently produced in every country of the world. Set out in attractive arrays are the Biplanes, the Monoplanes, the Spherical, the Wall-planes, the Aerobatics, the Curtiss Hawks, and all the planes currently mentioned in the world's newspaper headlines. Some periodicals occasionally run photographs or descriptions of the planes made in their own country, but *AEROSPHERE* spreads before you all the planes of the entire world! Following the Modern Aircraft section are some 63 pages of specially compiled vital aeronautical statistics.

DIRECTORY One of the very important contents is a 275-page International Trade Directory all set up for the easiest possible reference. First listed in alphabetical order are all firms and organizations in any way affiliated with aviation, their address, personnel, branch offices, telephone numbers, and principal products. The products of each firm are also listed under the name of each product used in the construction or operation of aircraft and the names of the firms making that product. All the principal countries (34) in the world are covered.

Among numerous valuable lists who have already seen *AEROSPHERE* were these: "AIRCRAFT, motor history", "Aircraft training of 1938", "Airplane Juries", "most popular publications", "World volume for", "outstanding contributions to the aeronautical industry", etc.

PRICE: \$15. per copy. Shipping charges for prepaid orders allow 10% for N.Y.C. and 5% of the balance, one month

prior to the Month of the Month. Add 25¢ extra for N.Y.C. and 10¢ for the balance, one month

Order your copy now! The edition is limited. Orders filled in order of receipt.

AIRCRAFT PUBLICATIONS, 370 Lexington Ave., New York City, E. S. A. (1938-1939)
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 Please send your 6-page descriptive folder and copies of all reviews to me without obligation.

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(Continued from page 107)
they have the task of selling, and have to be sold. The Oryalid has been looked forward to as a preferable finance office auxiliary. Airlines selling today is about where automobile selling was in 1918 and the tide is moving upward and is sure to bring profit to astute salesmen.

There are also many other aviation jobs where printing is necessary. The aircraft industry, which includes foundry operators, and many companies using aerobatics in their business will expect an increasing number of skilled pilots each year. Airlines are searching for men who meet these standards. Both the Army and Navy have attracted many flying students.

For 30 to 40 years of living won't put you in a job. That is not a beginning. A pilot has to build up considerable more flying time before he can consider a business firm that he is a safe dependable pilot. If you are a sophomore or junior this year and can get a job as a pilot, you should be able to buy time so you gradually you should have enough flying time to find a job when you graduate.

Follow the Rules

Every safety pilot should read Tom Harbo's article in this issue about accident prevention. If you are a pilot, you should read and pilot your plane built up to 40 hours before the rules for safe flying. While you have been under the eye of your instructors your flying time is 1,100 per year under that private flying or general. That is a reasonable record.

Everyone has aviation disabilities—unless you if you ever keep it up. What is going to happen now that you are out of your own? Are you going to proceed in back lots and taxi things apart just to show that you have more at flying age? We hope not. You serve the public by your flying skill and the smart flier is one who follows the rules. Your prestige as a pilot depends on your flying record that matters. And remember that it can wait out a plane through your over head you just a millimeter around your nose. So, be safe. But fly strongly, for safety comes of your hard-earned knowledge. If you keep your eye on you even though you not enough eyes, smart. Don't let him down. This saying for a swell comment!

(EDITOR'S NOTE: If you can not find an expert near your location on the Oryalid Process, write to the name of an operator in your neighborhood.)

AVIATION
May 1948
115

Follow the Rules

(Continued from page 107)

I realize that it would be physically impossible to make the aeronautical change immediately, though it could not be accomplished in the near future. We have proof that the type and strength of staff can be increased. The type is an absolutely modern answer to civilian flying, and similar as I was concerned, both the type and the equipment and the aircraft industry have been given the learned knowledge of yesterday's aeronautical engineers. For the present, however, pilots must learn to stay within the safety limitations of currently available aircraft.

The common objective today among all interested in private flying should be the improvement of flying and safety. As a Safety Board we are committed to doing everything we can power toward attaining this objective, and I sincerely hope that through cooperation we can achieve a better record for private flying in the coming record for private flying in the coming decade.

Basic Combat Fighter

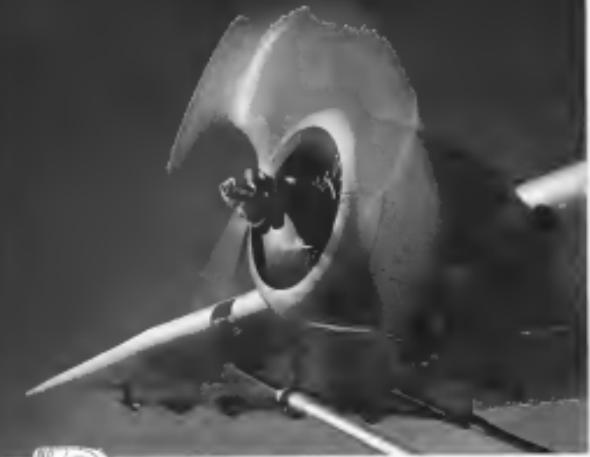
(Continued from page 107)

the leading edge and the flaps are just half bearing type. The nosewheel is roller up connected to a bellcrank. The main gear is a single shock absorber gear consisting of 27 inch smooth carbon tires and 27 inch spoked tires which mounted to noselever above shoulder arms of the oleo-pneumatic type. The arms are attached to the wing center section on front and aft transmission wings, about which the main wings swing, allowing for complete retrogression. The wheel is connected to the shock absorber prisms by means of a single lagged fork of aluminum alloy box section construction.

The gear, mounted hydrodraulically by means of a power system or emergency power system, is held in the retracted position and in the retracted position and locked "up" by means of an eyebolt on the axle automatically engaging a spring loaded hook. A warning horn blows when the throttle is closed unless the landing gear is retracted and locked.

The roll out of the landing gear, which is also reversible, is accomplished by a fan drive, which drives the tail wheel employing a 10 inch smooth carbon tire and pneumatic shock strut.

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played their absolutely crucial part—
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* Yet in the familiar WILCO research laboratories men of vision, energy and experience continue to paramount—engineering, refining—so that WILCO aircraft magnets—conduit points, already proven ... may be made even better!

* Aerolite is but one of the many outstanding WILCO research materials developed to meet every requirement.

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AVIATION
May 1948
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AVIATION

May 1948

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Please send me the official rules of the
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NAME

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CITY & STATE

AVIATION

May 1948

114



Imperfections often present in recording test data. At regular intervals during test flights, this array of instrument data and maneuver times was photographed.

Into the Sub-Sangastosphere

(Continued from page 671)

1988 in MACA

Front and rear upper edges are 245T square edges with tapered wall thickness. Total weight is about 160,000 lbs per aircraft. Engines and controls are aluminum alloy square, rectangular and barrel sections. Total cross-sectional area and intermediate sections of hot channel section consist of tubular diagonal and verticals, and sheet gussets as shunting stiffens. The covering is 245T Alclad, over 245T Alclad corrugated. Leading edges are flush riveted.

All tank nodes are secured in the wings or padded cradles. Between the two main locations of each wing is a 100-gallon auxiliary tank. Between the two main locations of each wing is a 100-gallon auxiliary tank, while a second 125-gallon auxiliary tank is located in each wing between the forward struts and the fuselage. The total tankage is thus 1200 gallons.

Engines, nozzles are of monocoque construction, providing a strong structure for mounting of equipment and seem to fit together. The nozzles have "T" section frames and bulb angle stabilizers, with partial fairings to help fit engine mount bolts. The engine mount properties are not given.

front rise road while the *W* and *W* *W* asphalt are equipped with cross-drains. The asphalt and asphalt *W* *W* asphalt include a single vertical drain which is located in the center of the road one foot above the base of the asphalt. This forward base provides exceptional stability for high angles of erosion. The *W* *W* asphalt includes a drainage system, and the elevations and radii of the metal drain and the radius of the concrete drainage base, respectively, are used as radar and diameter, providing 80% of control under all conditions of operation. Both elevations and radii are provided with power transmission, with which the application may be trimmed through a wide range of operating conditions and temperatures.

Resealable Packaging Equipment

The Statisticians' oldest superheating heating and reheating system is not sufficiently interesting to be described in considerable detail. The plant can be operated either with or without added superheating at top altitude. At comparatively low altitudes, below 8,000 feet, there is little advantage to be gained by adding superheat, but at higher altitudes frequent reference is made to the case of a large flow of cool air through the cabin. For these reasons, a separate cold air system is installed in addition to the superheating system. A blower at each altitude is used in a step at the top of the cabin. The air is heated in a coil, a centrifugal fan aspirates the air, then it is passed down the cabin, a spiral duct, into the cabin.

an altitude where it is distributed through grilles. An auxiliary regulation outlet of large capacity is in the bottom of the tower. The control system of the tower permits the flow of liquid oxygen to condensate air at two flight levels so as to pass through the passenger compartment and to be subsequently discharged in the outside atmosphere. This is achieved by the use of a variable valve.

At 8,000 feet the auxiliary outlet valve is closed and the auxiliary outlet is closed, and all ventilation is carried on through the supercharging system, with automatic pressure control and regulation. The pressure is regulated from 4,000 feet to 14,000 feet, with no change in the atmospheric pressure, since there is no change within the cabin. The cabin is kept at an "apparent altitude" of 8,000 feet when the 14,000 foot level is reached. The apparatus above 14,000 feet, a regulation of 25 seconds.

London Daily Mirror

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INTRODUCTION

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(Continued from page 109)
 manual regulation of the air valves. The third master valve has three positions. The first is for unsupercharged, with air bleed to the compressor, the master valve open, and auxiliary outlet valve open; the second is for unsupercharged, with air bleed to the compressor, the master valve open, and auxiliary outlet valve open; the third position is for unsupercharged operation (both valve closed) and emergency outlet valve closed and supercharging under emergency conditions.

The Flight Engineer's instrument board has a compact group of pressure-ratio instruments, in a central location, separated from surrounding instruments by a glass border. Within the border are the following instruments: An indicator showing rate of pressure change within the cabin, a "pilot" altitude indicator, a "pilot" pressure altitude within the cabin, and a pressure altitude within the cabin, outside the airplane, altitude discharge pressure gauge and a 2-way safety switch for controlling it to right or left supercharging; a temperature gauge with a 2-way safety switch; show cabin pressure, referred to outside pressure, to determine pressure in the cabin or to supply pressure. At the top of the panel is an outlet valve indicator switch with 2 positions. With this switch in venting position, the cabin supercharging is controlled by both of the automatic valve control arms; as the left hand position, the valve rotates through the 50° nose control valve, and in the right position, the right cabin vent valve only.

Box of Headaches

A feature of the Stratoliner is the accessibility of controls and instruments, and the ease of maintenance. All accessories such as batteries, instrument levers, compasses, memory dials, etc., are designed so that they can be removed and made, etc., are installed in the accessibility compartment located rear of the location of the fuselage. All of this equipment, as well as the supercharging control equipment, is readily accessible for servicing from an outside door, and the instrument panel accessories, during a flight. Sixty cubic inches and four feet under the control room door are accessible by way of a door in the forward cargo compartment, which can also be reached during flight. A round door in the rear of the plane provides access to the back side of the main instrument panel. Accessibility to all main panels, accessories, and the instrument panel is provided through the lower cargo hatches. The tail cone of the

airplane is readily removable for access to the tail section which can also be reached from within through the hatch in the rear pressure bulkhead. The rear pressure bulkhead is easily removable. All engine mounts and power plants, complete with all equipment except for exhaust collector ring, generators and hydraulic pumps, are interchangeable within each airplane and may be installed on any number of any other Stratoliner. The engine mount is easily removable.

Landing gear and tail gear retraction mechanisms and wing flaps are operated at the Stratoliner by reduced-strength solenoid electric drives, which require power control of the main gear through all positions. Individual hand cranks are also provided for emergency operation. Wheel brakes, landing gear, and tail gear, landing gear power boost controls, and various other axes are operated by the airplane's hydraulic system. There are three sources of hydraulic pressure from engine-driven hydraulic pumps, each of which is adequate to perform the functions and/or electrically driven emergency power required in the emergency landing gear, and controlled randomly from the cabin.

The interior of the Stratoliner was laid out to take full advantage of the size of the plane. The main passenger cabin is divided on the right side into four travel compartments separated by wood-paneled partitions, which sleep four, five, or six passengers. Each cabin also has a short stack of the four compartments has deep-cushioned day-traveler-type seats for six passengers, which make up one upper and lower berths for four passengers, with berths running transversely in the cabin. Thus the plane will carry 32 day passengers or 28 night passengers, including the four sleeping crews.

Control Cabin

The Stratoliner control cabin was designed with special attention to convenience of arrangement and simplicity of operating procedures. Pilot's and Captain's instruments are arranged in a series of compact groups or "blocks" making power plant controls and compasses, etc., which are grouped in a systematic arrangement on a centrally-located stand between the two pilots. Behind the Captain's station is the right side of the nose in the Flight Engineer's station, with desk and instrument panel. The Flight Engineer's chair is located in a special, movable bay which may be moved to the rear of the position immediately behind the seat

control stand between the two pilots. These three flight officers, plus two other attendants, comprise the crew of the TWA Stratoliner. The Pan American version provided for two additional flight officers, one cabin attendant, radio operator, a crewman in immediately behind the pilot or the left rear corner of the central cabin, and a navigation officer, for whom a special navigation compartment has been provided just off the main control room.

Performance figures for the Model 307 and the Model 205-B Stratoliner are very similar, due to the difference in power plants. Following are some approximate performance figures for the 205-B. Maximum speed at 17,000 feet is 246 miles per hour, and cruising speed at 14,500 feet is 222 miles per hour. Takeoff distance at sea level is 1,000 feet, landing distance is 840 feet, and the landing weight is 45,000 lbs. at 9,000 feet. Service ceiling at maximum gross weight with 4 engines is 26,200 feet, with three engines, 21,200 feet, with two engines, 4800 feet. The maximum range at 50% power is 2899 miles.

Financial Trends

(Continued from page 21)

company may also obtain a higher rate of mail pay, although not for feasible originally anticipated.

Transoceanic flight is feasible at about 167,700,000 revenue passenger miles for 1949, an increase of over 47% over 1948. This would increase passenger income to over 27,500,000 or an increase of about \$7,300,000 over 1948. TWA will gain a competitive advantage over the other transoceanic carriers by being the first to place its four-engined B-52s in operation. Delivery of the first of these 5 ships is expected within the next few months.

Eastern Air Lines sets a net profit of \$586,486 for the first two months of this year and with second passenger rates in March, 1949, the profit will be by a scale of about \$1,000,000 or \$200,000 for the first quarter of 1949. Eastern, however, has no real competitors and can set but help keep the bottom line it is experiencing.

Pennsylvania Central Airlines, benefiting from new DC 3 improvements installed, maintains an increase of 30% in revenue passenger miles that year. This would place no passenger revenue

(Continued to page 139)

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(Continued from page 220)
orders in excess of \$1,000,000 for 1948
compared with \$1,250,000 last year.

Northwest Airlines, with an estimated 50% increase in revenue passenger miles this year, may bring its 1948 passenger income to \$2,000,000 compared with \$1,424,720 for 1947. Northwest is also interested in a market it currently is开拓ing in establishing a transcontinental route by extending its present route to New York via Toronto or Montreal.

Possible earnings by the industry may bring in its wake a number of offering against increased operating costs. The only hope for the time of import licenses may be compromised. The method may further be faced with the burden of assuming a greater share of the costs of assessing whether and includes new license by the Federal Government.

The air transport industry has definitely increased its net sales but relatively speaking it still represents only a fraction of individual companies in other industries during the year in transport industry from the standpoint of total assets, gross revenues and earnings. For example, United Steel Company has reported total assets in excess of \$16,000,000 and the 1948 net sales of more than \$11,500,000, while the net earnings of about \$11,000,000.

The present prosperity experienced by the air lines affords an opportunity for public financing of a number of companies which are engaged but heretofore have probably held. In recent months the public has participated in shares in the ownership of Northwest, Mid-Continent and Trans-All. These assets, in investment parlance, "went out of the window," and quickly add a premium over their offering prices. It is noteworthy that all of the Northwest offering, 1,000,000 shares at \$1.50 per share, and one thousand shares of \$100 par value of the Northwest, represented shares held by the original ownership interests, who were thus able to realize on their planning in the industry.

Continued. Air Lines, Inc. has issued 3,000 shares at \$57.50 per share to company officials and employees for a total value of \$172,500. In addition to more than \$100,000 in net profits, the company arranged the filing of a registration statement with the SEC.

Gradually disappearing are the companies whose ownership will continue to be privately held. Mid-Continent, Wayne Airlines, owned by the Wayne Motor Company and Associates, Inc., will be more widely held and presently will be offered in quantities by the Alli-

ances by TWA, only two or three smaller domestic companies remain under closely controlled ownership.

Several new companies, however, have been organized in the past year and have filed applications for registration. In this group are Delta, National, Central Airlines, Trans-Southern Airlines and Kansas City Southern Transport, Inc. The last named Company is a subsidiary of Kansas City Southern Railway.

With over \$100,000,000 in its class of aircraft, metal machinery and chemicals, placed by England and France since the start of the war, but widely scattered, our defense strength is in a state of advanced disarray which should be rapidly repaired as we go along "identification of assets."

The Allies have been reported as moving on ships of the latest and most advanced types. Inasmuch as disarray could not be worse before early 1941, previous totals ordered or was placed in service, the following may be placed in order:

Parliament, Congressional Test

Ways and Means Committee

After certain committee hearings and issuance of authoritative reports, the American public was informed that an annual report was planned. It was indicated that data to the Allies of lost models would be presented as long as they did not concern secret devices. Moreover, the Army was reported as willing to release certain of its orders as problems, to the Allies. The most remarkable disclosure in the Allies and gave our government the benefit of advanced aircraft developments in addition to improving and increasing our productive facilities.

Following considerable negotiations, the Anglo-American Purchasing Mission, "which represents the largest and most complete" to the government's committee for the release of the latest types of craft. It is widely believed that among other things, the Allies received in giving certain engineering requirements that may be made in the future by the congressional committee to the production of more advanced types of aircraft for the United States.

The list of advanced types of aircraft released for export may be a very good indication where the orders will ultimately be placed. Late models reported by Martin, Douglas, Curtiss, Lockheed and Bell have been more recently and presently may be ordered in quantities by the Allies

when awarded, thus billion dollar order may not be the last from the Allies. A number of the Anglo-French purchasing Board stated that the rate of expenditure can be expected to rise with the conclusion of the war, which will be soon and hard.

It is important to point out that the total \$100,000,000 war surplus purchased during the first seven months of the war does not include contracts for aircraft and other materials placed by the French and British last summer.

Hopping the bounds of an advanced productive facilities, the industry should be able to handle the requirements of aircraft on a large scale level of \$100,000,000. A rough estimate is as follows based on figures April against the \$50,000,000 average which prevailed during the first two months of this year. A substantial amount of subcontracting has been done by the industry which should further increase by spring.

The reason is that large airplane orders were absent or had firmly picked up the aircraft stocks in recent market situation. These aircraft however, continue to sell at a relatively low earnings rate. This of course, is recognition of the fact that the industry's prosperity may be short lived.

It is also important to remember that the domestic aircraft are determined not to pay any additional profit to the aircraft builders. The 12% profit limitation on all sales in the Army and Navy is now check in this direction. Aircraft announced however, was the recent statement of \$100,000,000 to be made available to the War Department and the War Materiel Board by Britain to conduct a thoroughgoing study of aircraft production in the United States. Among other things, this study proposes to determine existing factors which affect economic output of aircraft, engines, metal and nonmetallic materials and to determine the cost of aircraft production in the air forces of the United States Government. This study may provide the Army with facts to reduce costs of its planes.

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(Continued from page 281)
 tags reported for all of 1939. Martin is believed to be one of the major beneficiaries of the \$1,000,000,000 Allied order. Moreover, after completing an extensive expansion program, Martin holds on the possibility that still further capacities may be required. The time, however, the services of additional facilities, and the facilities will be paid for by someone other than the company.

Boring Airplane Company was awarded a War Department contract for \$10,000,000 worth of Flying Fortresses, believed to total about 50 ships. BAC was April 1, was estimated at about \$100,000. The company has also acquired an interest in the following subcontracting work from Douglas to the extent of \$15,000,000 to \$20,000,000 of the new Allied military purchases. Boring's subcontracting changes have taken place at Boeing since the return of the Boeing and Martin Airplane Company. A substantial loss, \$1,500,000, was reported for 1939. The bulk of this loss was attributed to heavy development costs occasioned in the construction of 4 engine custers and "stabilizers." With an income short of large delayed charges, Boring has had to call a moratorium to reward its stockholders.

Carrying 50% of its sales through to net, North American Aviation showed the best profit margins among the major builders during 1939. The Company earned \$7,652,092 or \$106 a share in 1939, compared to only \$3,004,086 or \$10.53 a share in 1938. Total assets were \$100,000,000, while with a favorable contract for additional bombers, and possession of the industry's highest productive capacity, North American may again establish a new high in both sales and earnings when results for 1940 are recorded.

Aviation Corporation was one of the first companies in the industry to have operated at a loss last year. For the fiscal year ended November 30, 1939, the company showed a net deficit of \$2,228,449 after all write-offs. Aviation Corporation, as its present form represents a different company than it was a number of years ago, its primary function being that of a factory, Aviation Manufacturing Corporation has greatly simplified its operations and recently completed a new plant in Nashville, Tennessee. Valence, which still controlled, is no longer a wholly-owned subsidiary. Aviation Corporation has undertaken an investment in \$1,000,000 of American Airlines convertible debentures and

also owns 100,000 shares of Pan American Airways. Both of these investments aside from representing a substantial increased profit to Aviation Corporation give the company control of about 33% of the capital stock of Pan American Airways and a potential ownership of 39% of American Airlines capital stock to be

exercised by the company.

Control of Aviation Corporation resides in American Transportation Corporation, which owns 4,150,000 or 26.9% of the former's capital stock outstanding. Recently, new interests entered the picture, when General American Transportation Corporation acquired 16,000,000 shares or 7.2% of Aviation's stock. The company's control of American Airlines is now 40% and 84% of the common stock of the newly formed American. It is believed that General American Transportation, primarily a railroad car builder and lessee, is entering the aviation industry so that it may supplement its basic business and be represented in the aircraft transportation field.

Recently Howard Hughes announced a new av. airline. In addition to the intended market purchase of TWA stock, the Hughes Tool Company, controlled by Howard Hughes, has agreed to purchase 115,154 shares of unissued stock of the airline at \$10 per share. Together with previous purchases, the total Hughes purchase interest is 290,048 shares or 30.6% of the total of 960,000 shares of TWA to be consummated. The first Hughes purchase of about 300,000 shares was made a year ago at approximately \$10 per share. The bulk of subsequent acquisitions were made at only slightly higher levels.

The financial picture of the individual companies are on page 44.

Fairchild Trainer

(Continued from page 34)

part by its manufacturer in that a single place covers the whole top of a wing panel and extends around the leading edge to the rear of the front spar. This means that there are no joints or seams at the covering in the main part of the upper wing surface.

The mid section was cutout with flat surface surfaces being made using plywood-covered wire twisted in a similar manner to the wings. Back up from spruce spars and ribs. Plywood

skins are a composite steel and aluminum skin structure, fiber-cored and are extremely balanced. Cockpit-controlled tabs for longitudinal balance are provided in the elevators. All controls, elevators, etc. are mounted on ball bearings, and elevators are interchangeable right and left for easier replacement of spares.

The landing gear is of the cantilever type, each having a main leg, all 8 inches square with a 2.50 x 20° positive drift, having a travel of 9 feet 4 inches. The rudder is steerable through full range of motion and automatically disconnects to become full powered for stop runs and landing touches. Hydraulic hoses of the expandable type are provided which are self-sealing and self-controllable when broken.

Two tanks of 20 gallons capacity each designed with expansion space are provided, one in each wing, giving the ship four hours' range. The fuel system is of the pump fed type, and an auxiliary pump is provided which can be operated from either engine.

A Ranger S-440 C-2 engine is used. It develops 125 h.p. and can be run on 65 octane fuel. Ranger is of conventional design being 4-cylinder air-cooled inverted inline type. The metal propeller is standard equipment of the Ranger and type has been used on all models. The engine is 40 inches long and 17.5 inches in diameter. It weighs 2,100 lbs. and drives a four-blade propeller. Engine starts is provided with the handle located on the left hand side of the ship just forward of the wing.

Open cockpit arrangement is standard and equipped with a suitable brace to prevent the entry of the crew of a biplane. Under each end of the cockpit is a seat provided with a seat belt. The cockpit is equipped with a shock mounted panel offering space for instruments. All instruments are mounted on a single panel and fuel gauges are located one in each wing, visible from either cockpit.

Performance: Based on 175 h.p. (85 octane fuel)

Net loaded weight: 1,915 lbs., 220 lbs. Operating speed on ground: 135 mph. Operating speed in air: 140 mph., 200 kph. Cruise speed: 125 mph., 180 kph. Range: 400 miles, 640 km. Landing speed on ground: 40 mph., 60 kph.

Specifications:

Passenger weight:	250 lbs.	410 lbs.
Weight of engine:	350 lbs.	550 lbs.
Weight of propeller:	270 lbs.	500 lbs.
Overall length:	32' 11 1/2"	11' 6"
Overall height:	20' 11 1/2"	2' 5"
Overall width:	9' 7 1/2"	2' 2 1/2"
Weight:	900	900



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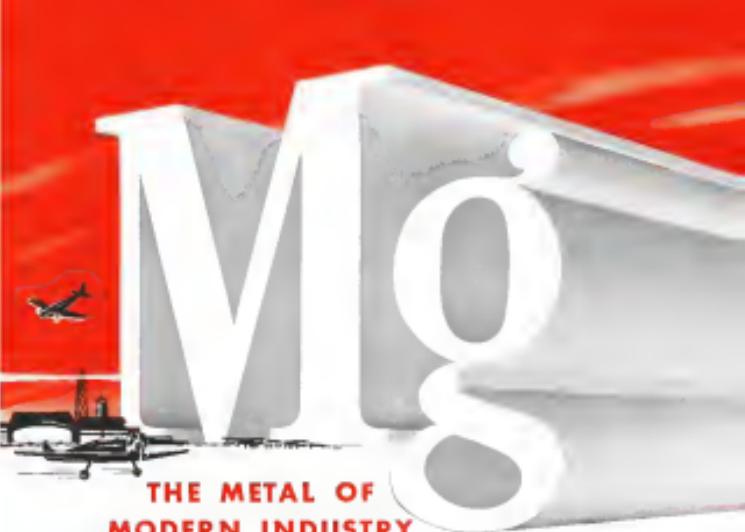


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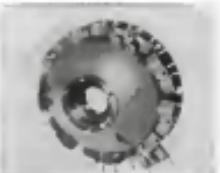
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